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# GEM Trackers for DarkLight\*

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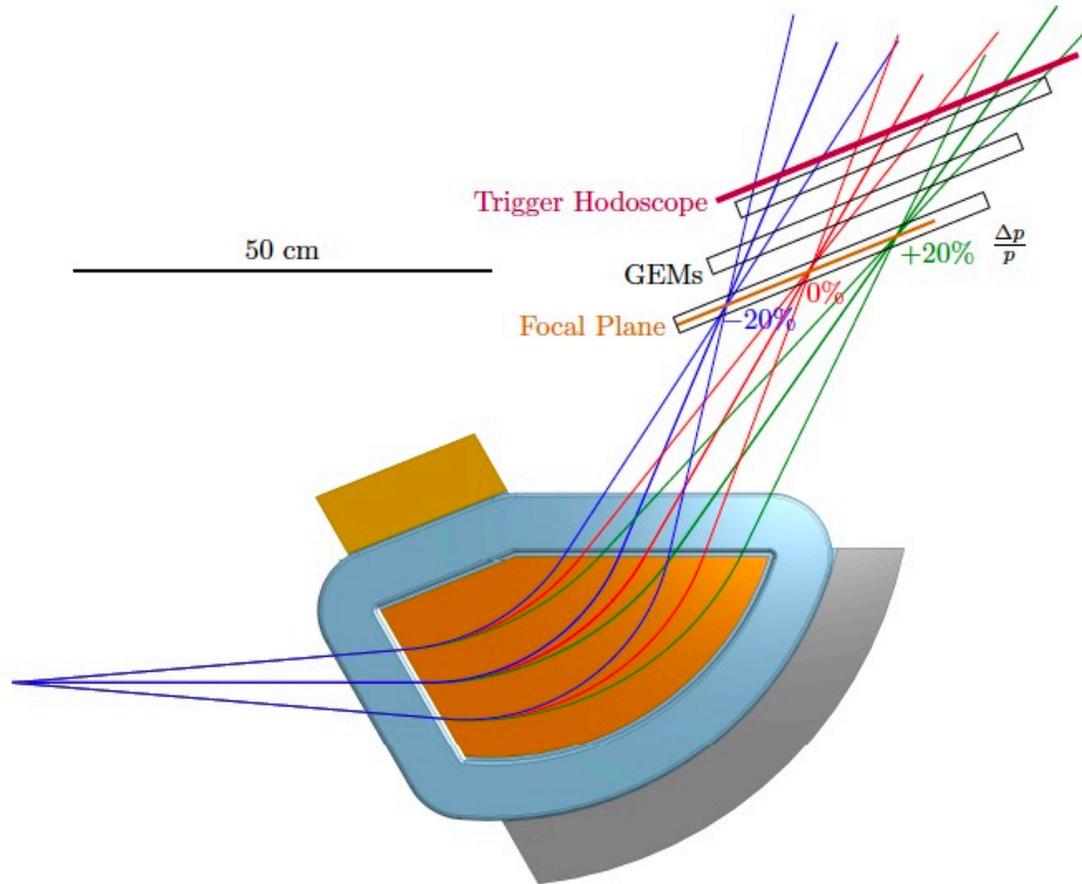
**Hampton University, Hampton, VA 23668  
Jefferson Laboratory, Newport News, VA 23606**



\* Supported by NSF PHY-1436680 (MRI), and operating grants by NSF and DOE

\*\* Supported by DOE SCGSR and JSA Graduate Fellowships

# DarkLight Phase 1c



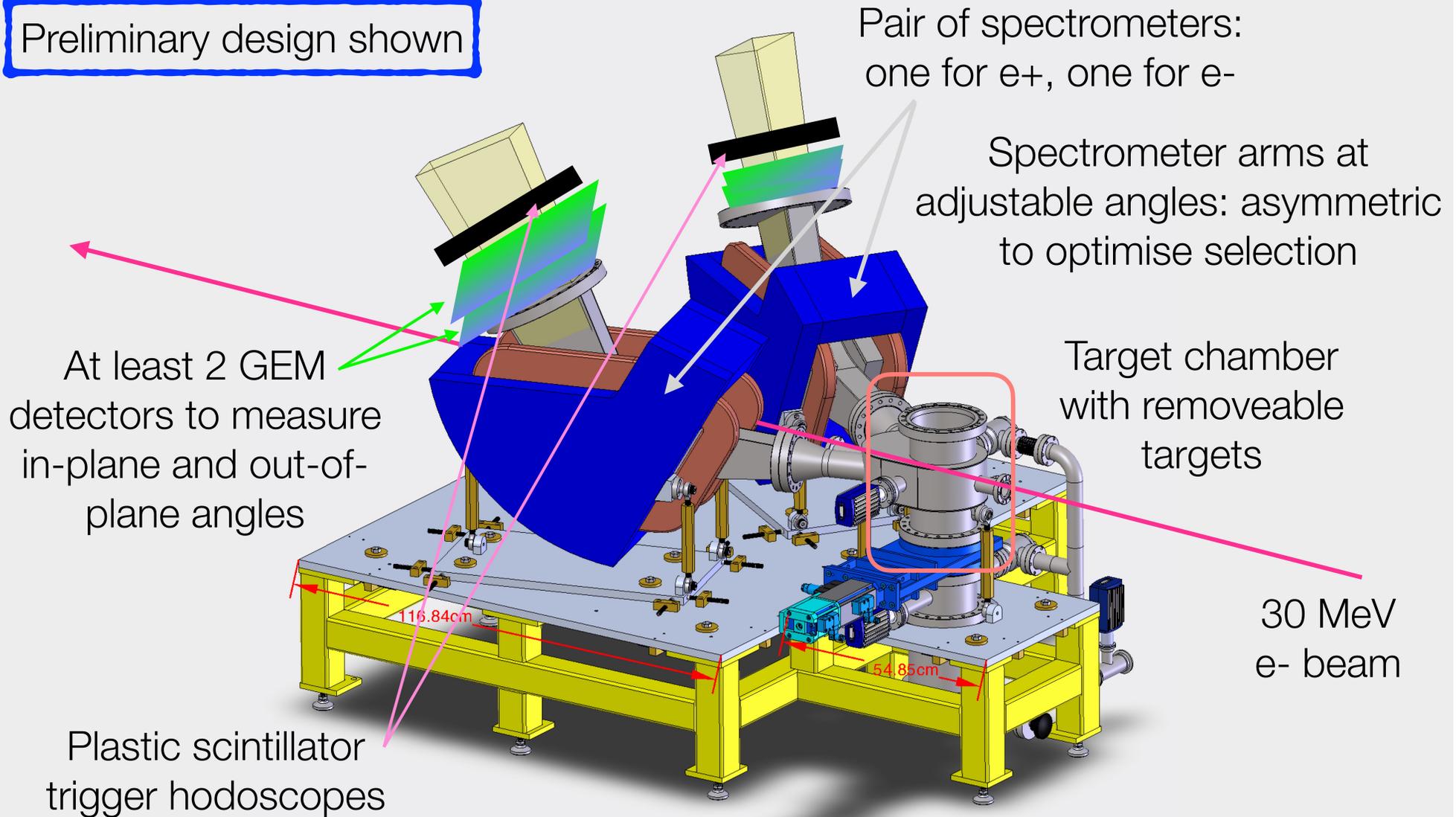
- Dedicated search for the 17-MeV fifth-force carrier
- Two-spectrometer solution to detect  $e^+e^-$  pair
- DarkLight proposed at LERF (PAC39/2012) (approved)
- Proposed at CEBAF Injector (PAC46/2018, PAC48/2020) (deferred twice)
- Proposed at ARIEL/TRIUMF (PP-EEC 2021, approved)

- **New set of GEMs** active size: 25x40 cm<sup>2</sup> ; 8 GEM elements  
APV/MPD readout: 400μm pitch, 5+8=13 APVs, 104 APV/8 MPD, ~13k channels

Funded by MRI award 2014-2018

# DarkLight at ARIEL (TRIUMF)

Preliminary design shown



from K. Pachal, PP-EEC 2022

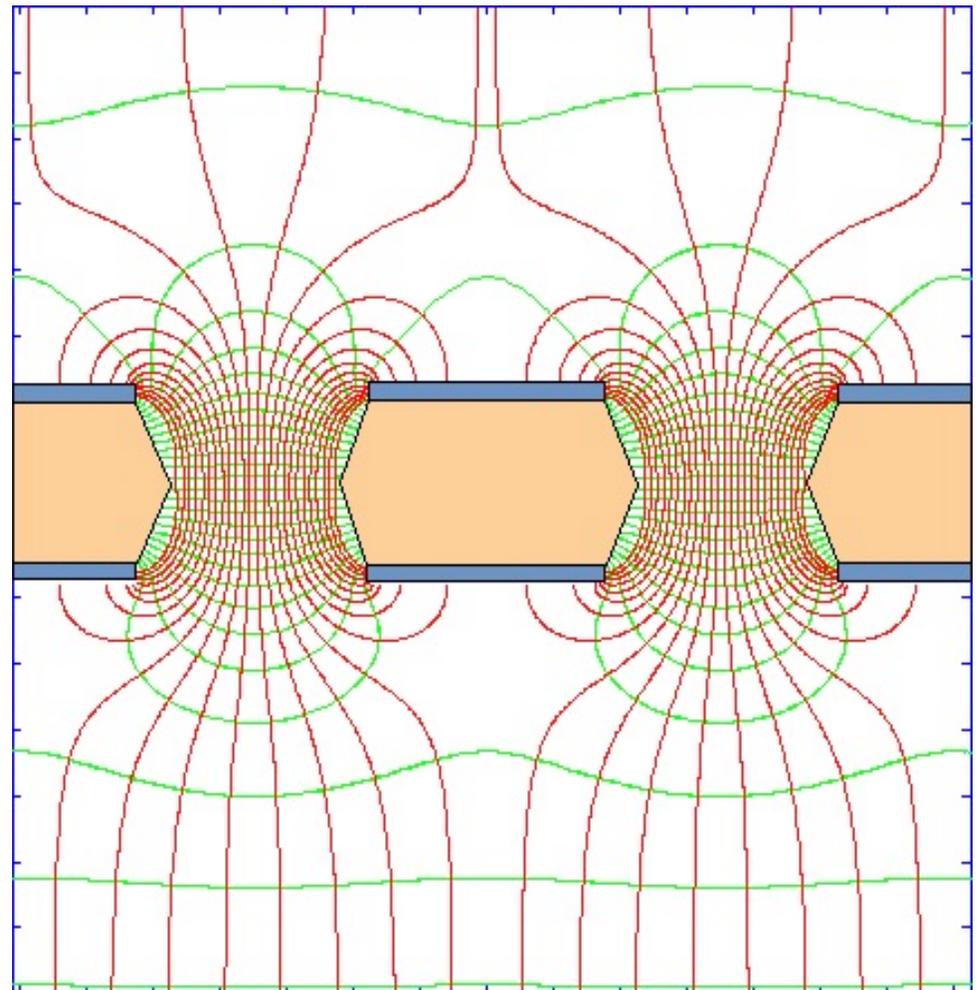
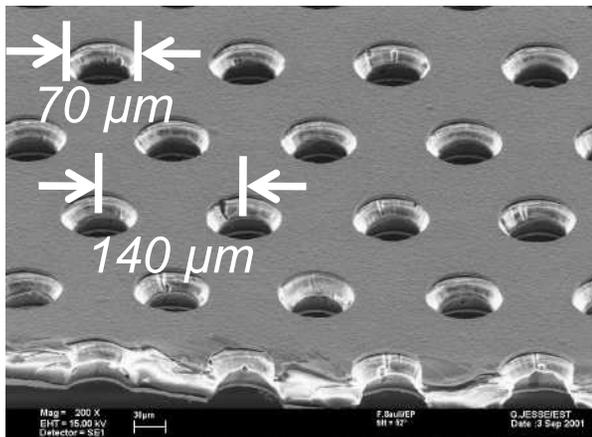
# Principle of GEM detectors

- **GEM = Gas Electron Multiplier**

introduced by F. Sauli in mid 90's, **F. Sauli et al., NIMA 386 (1997) 531**

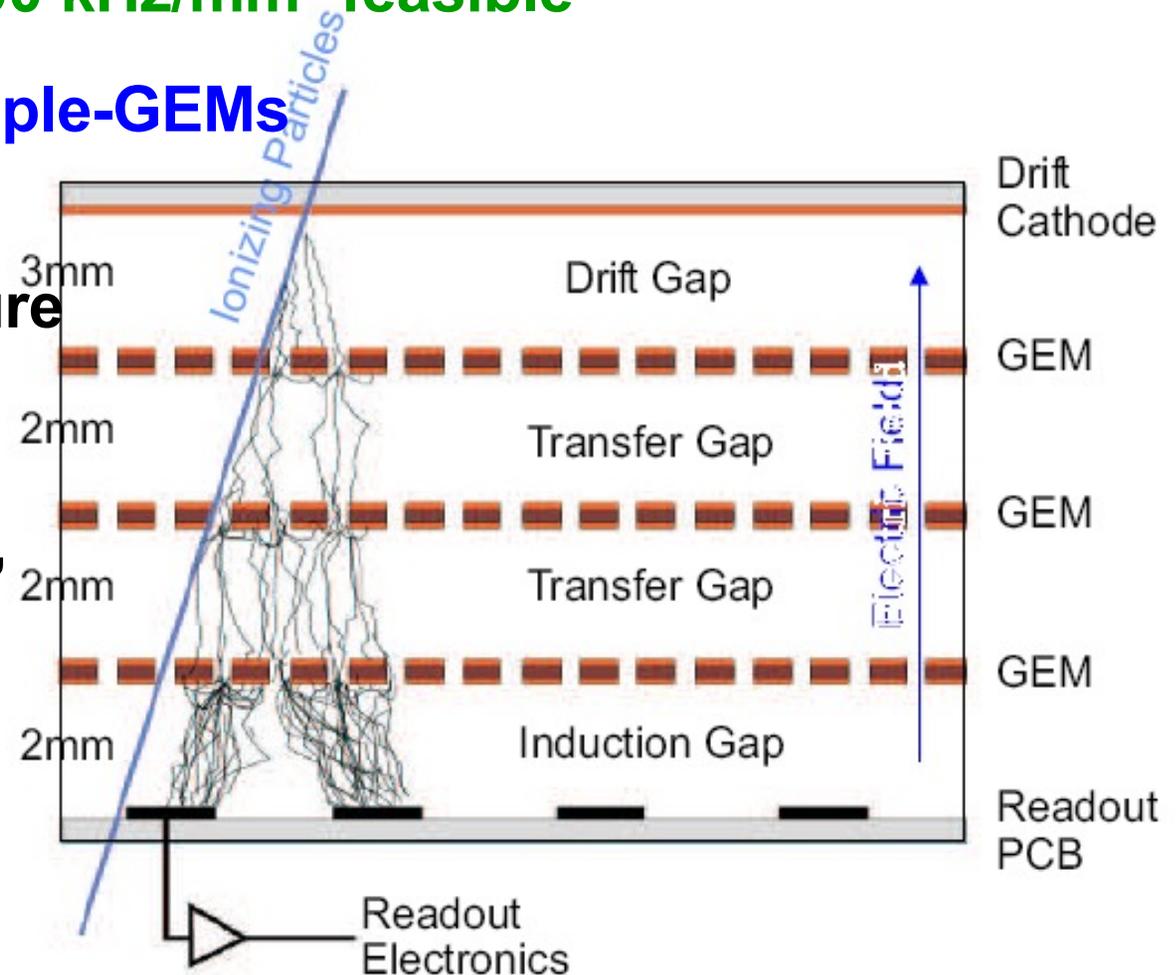
- **Copper layer-sandwiched Kapton foil (Apical) with chemically etched micro-hole pattern**
- **Supply  $\sim 400\text{V}$  across foil, immersed in  $\text{Ar}:\text{CO}_2$  (70:30)**

➔ **gas amplification in the holes**



# Properties of GEMs

- Mechanically robust compared to wire chambers
- Fast signals (risetime  $\sim 5\text{ns}$ , total signal  $\sim 100\text{ns}$ )
- Electron amplification, ions suppressed
- High rate densities  $25\text{-}100\text{ kHz/mm}^2$  feasible
- Stacks of double- and triple-GEMs for high MIP efficiency
- Versatile readout structure decoupled from amplification process
- Charge cloud of  $\sigma \sim 1\text{mm}$ , centroid to  $< 0.1\text{mm}$
- Low mass ( $\sim 0.5\% X_0$ )

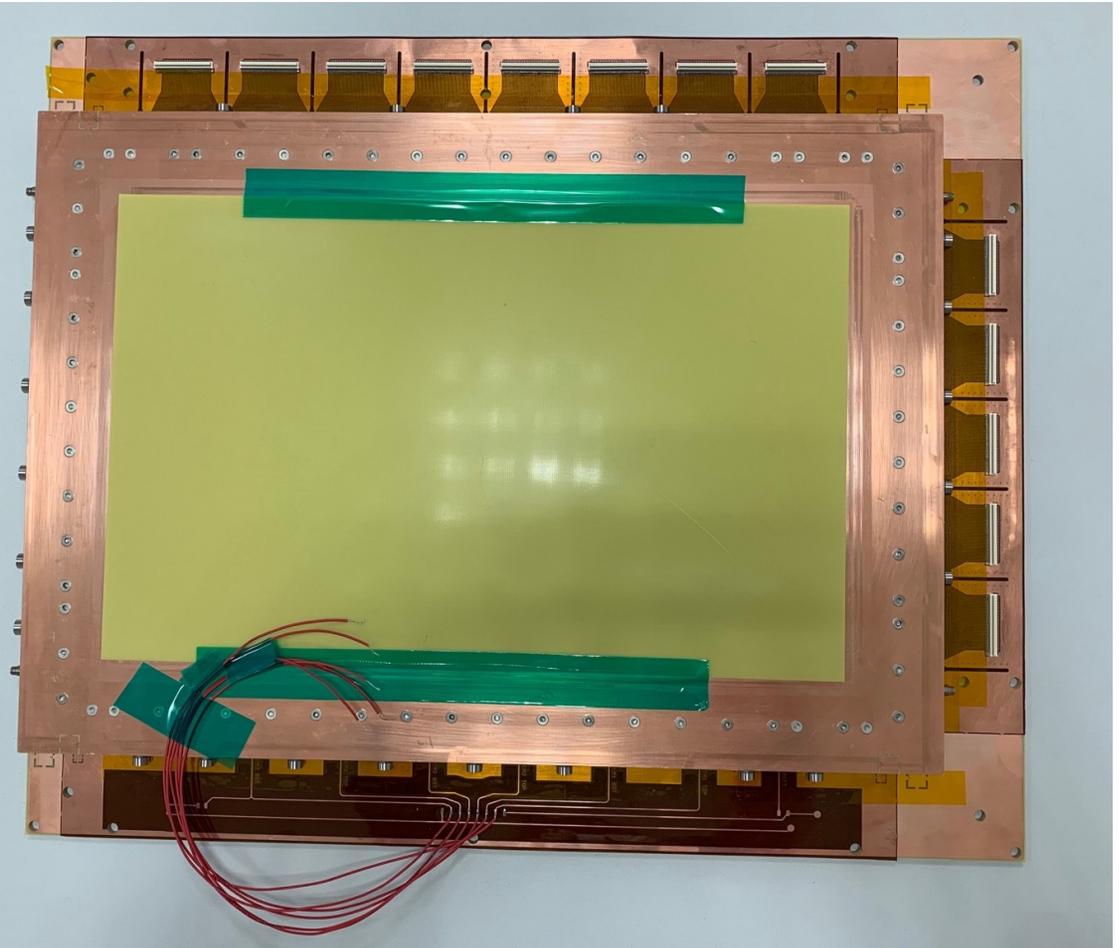


# Construction of DarkLight GEM chambers

**Constructed new set of 8 GEM elements** active size: 25x40 cm<sup>2</sup>, outer: 45x55 cm<sup>2</sup>  
APV/MPD readout: 400μm pitch, 5+8=13 APVs, 104 APVs/8 MPDs, ~13k channels

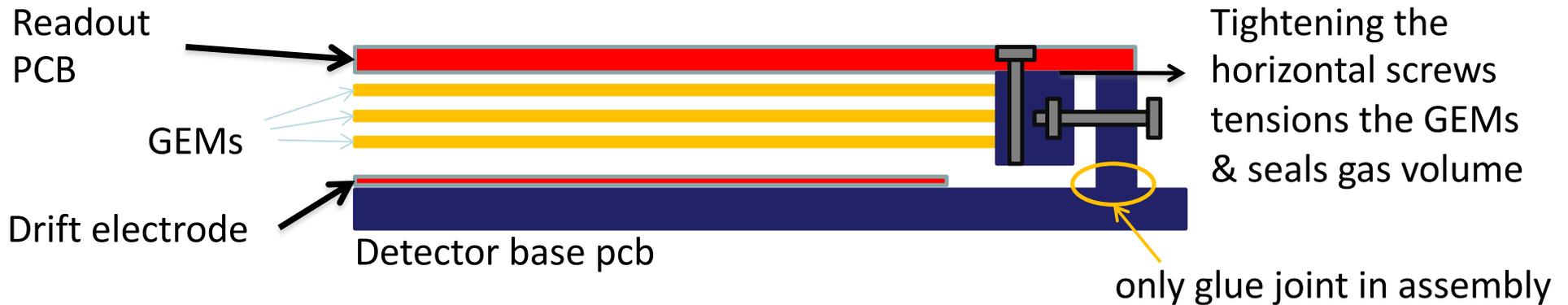
Funded by NSF / MRI award 2014-2018

First GEM chamber assembled Feb. 21, 2019 at CERN, continued in Hampton



# NS2 adapted (from CMS Muon Endcap)

Current state-of-the-art: **Self-stretching assembly without spacers (CERN)**



**2012**

- No spacers in active area
- Assembly time: 2 hours
- No gluing, no soldering
- Re-opening possible
- GEM exchange possible
- No stretch degradation with time
- Stretching more intense
- **Base PCB and honeycomb in active area**

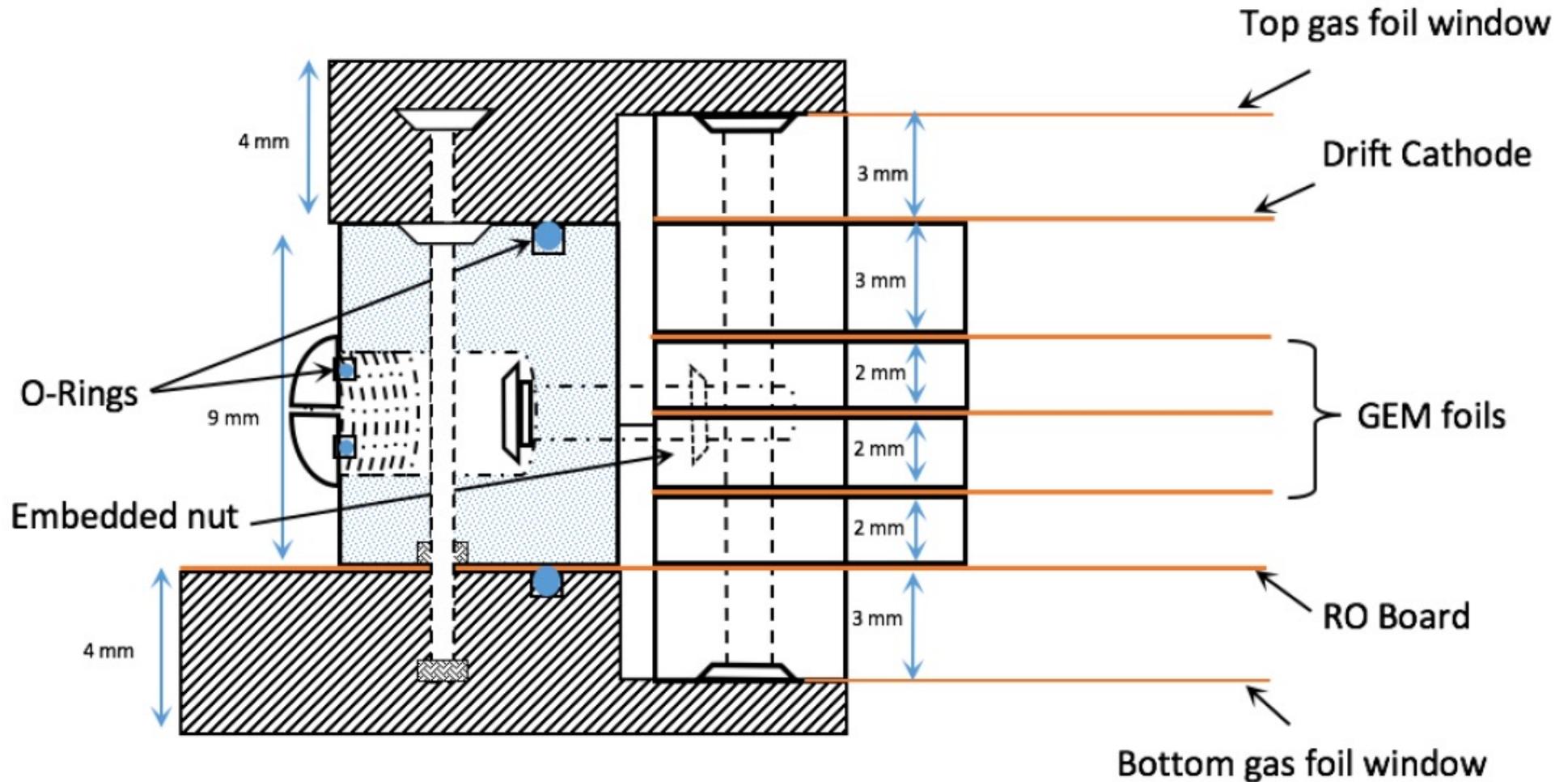


# NS2 adapted (from CMS Muon Endcap)

5-layer stack clamped and stretched, active area material minimal ( $\sim 0.5\% X_0$ )

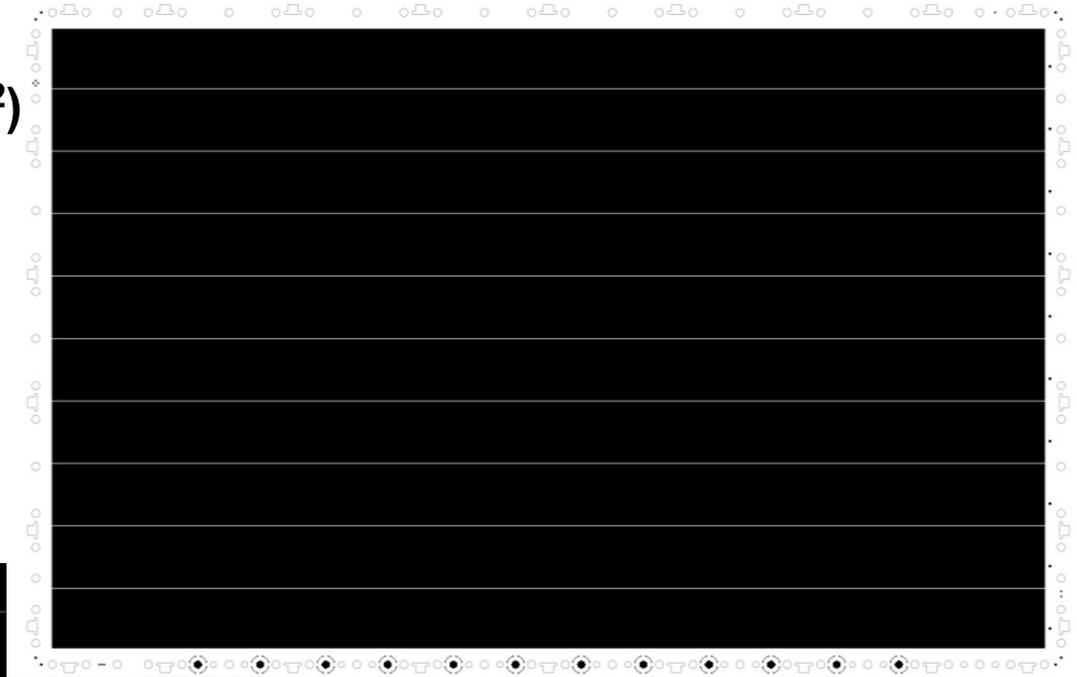
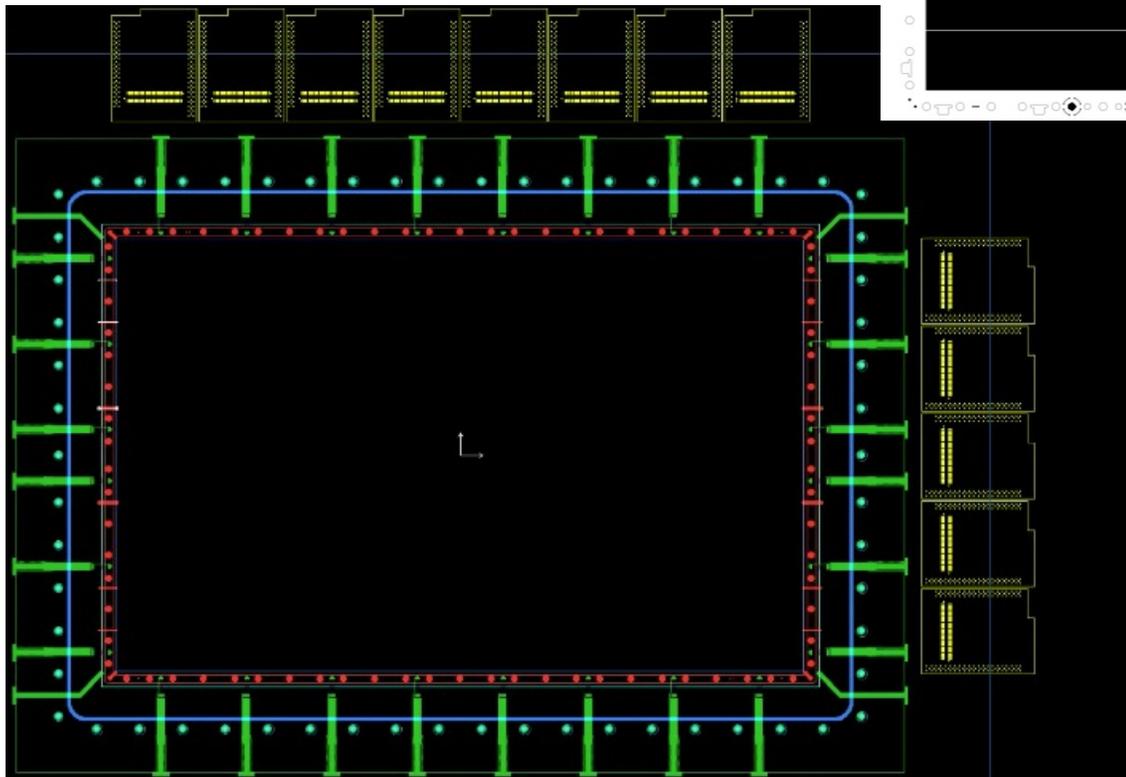
Extending RO layer to exterior along 2 sides for signals, and 1 side for HV

Cr ( $0.1\mu\text{m}$ ) on Kapton for shielded and grounded Gas Pressure Windows



# New GEM chambers under construction

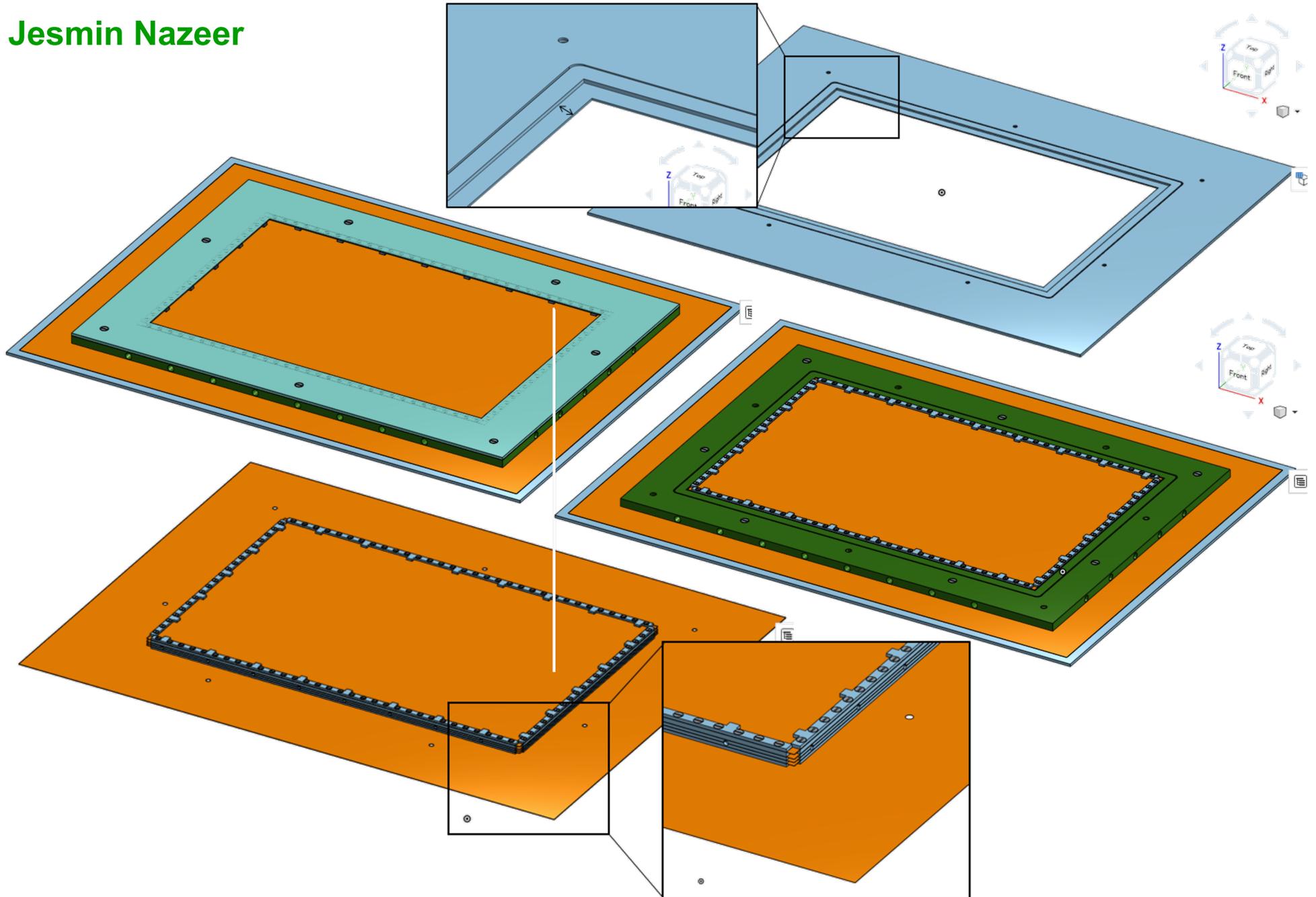
- GEM foils of 25x40 cm<sup>2</sup> segmented to 10 high voltage sectors (100 cm<sup>2</sup>) on top side
- One protection resistor (1 MOhm) soldered onto each GEM foil



- Two gas inlets and outlets on the short sides for forced gas flow
- In-plane bolts for stretching

# 3D CAD modeling in OnShape

Jesmin Nazeer

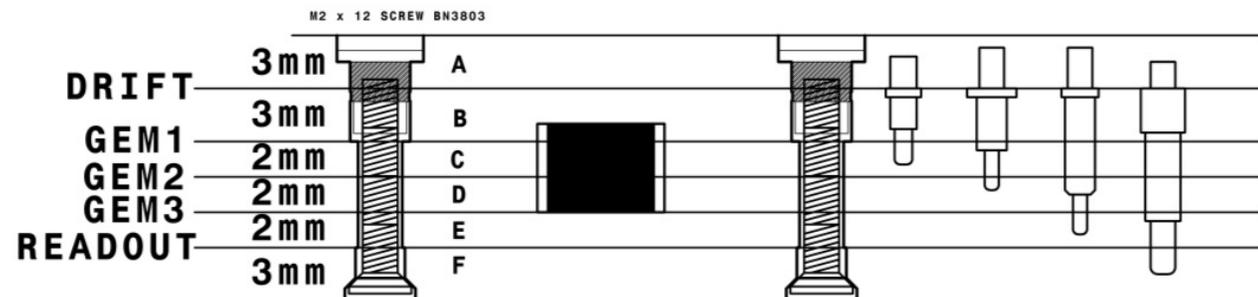
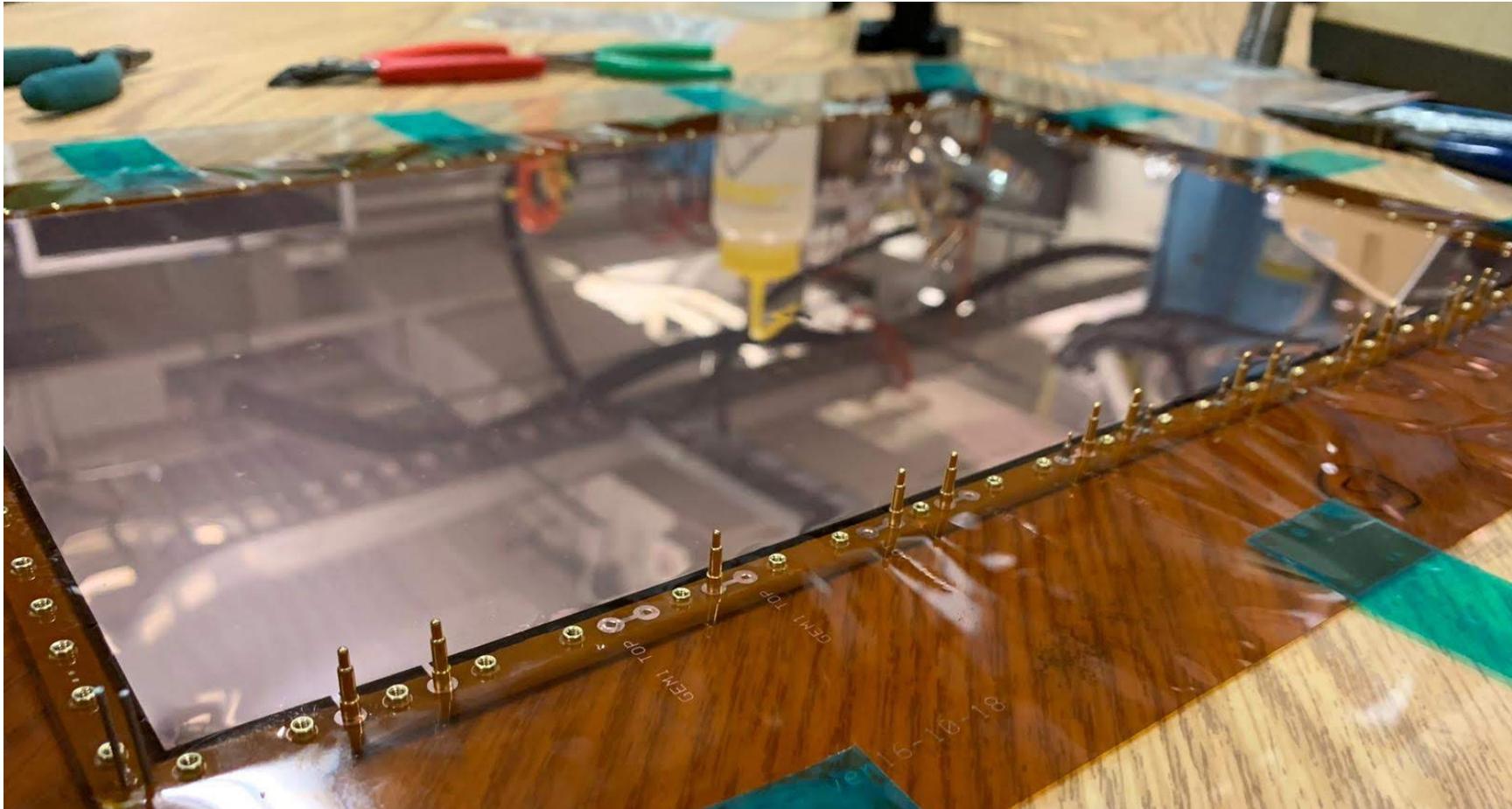


# Steps for assembly

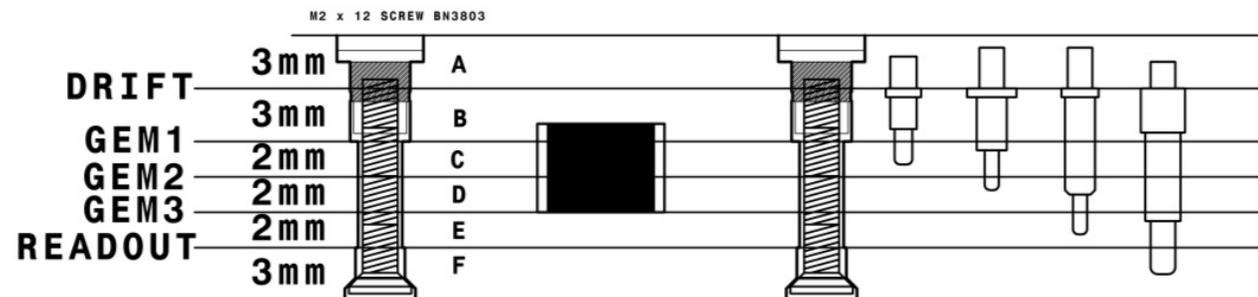
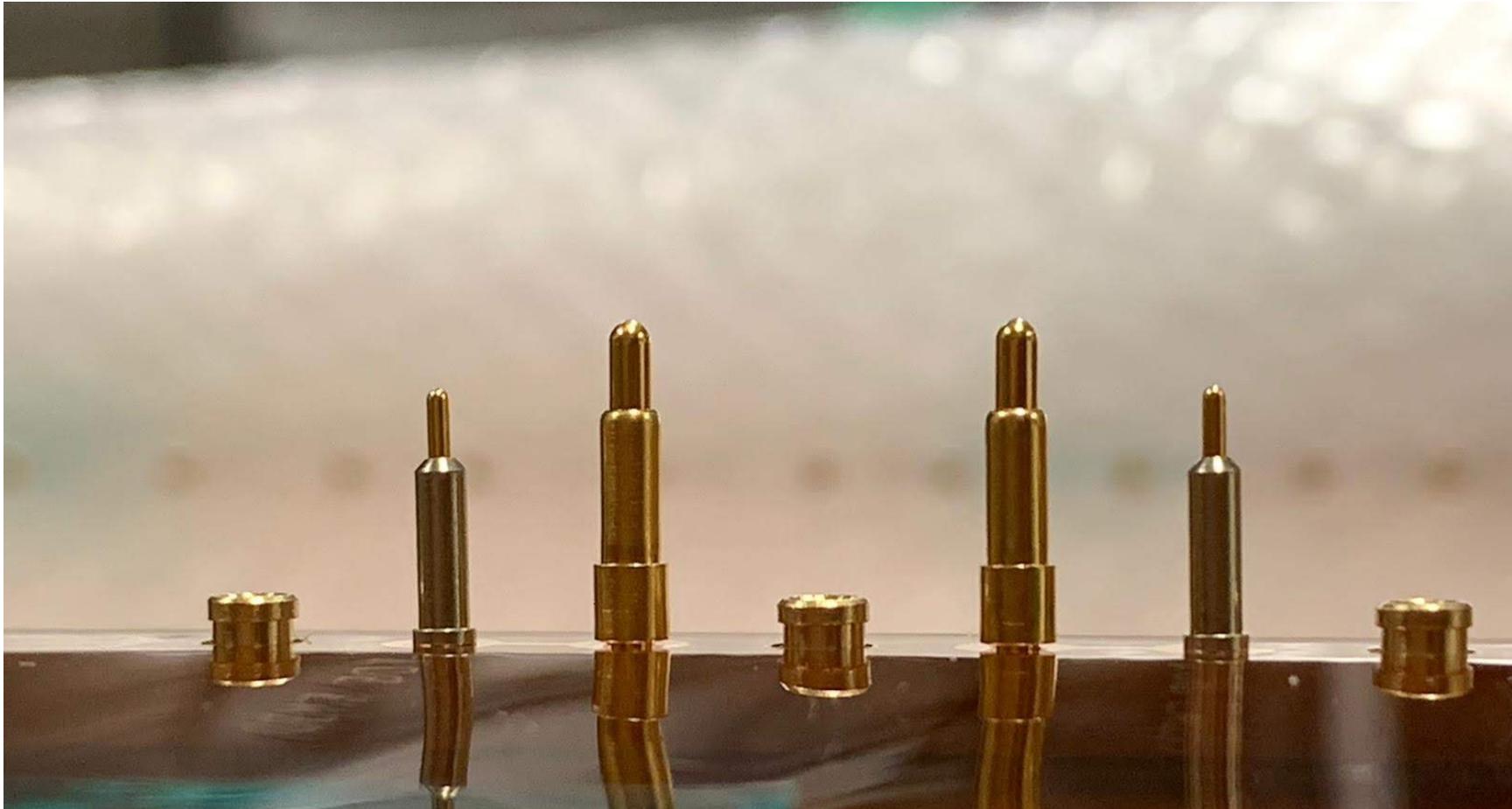
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- 1) Prepare the drift foil: place on base template with dowel pins, solder spring-loaded HV pins
  - 2) Place GEM foils and readout board in canvases
  - 3) Stack up the Drift + 3 GEM foils + R.O., separated by inner frames pieces, and pre-stretch each layer with tape
  - 4) Bolt down the stack to clamp all foils, then release dowel pins
  - 5) Flip the stack over, cut off Drift and GEM foil parts exceeding the inner frame
  - 6) Put on outer frame canvas to surround the stack, and stretch the inner frame stack with horizontal screws
  - 7) Close the chamber with top and bottom gas window covers
- Cleanroom humidity must be  $<35\%$
  - Clean GEM foils, Drift and RO with a tacky roller to remove dust
  - During and immediately after each time of handling a foil, verify that it holds voltage and shows  $>100$  GOhm
  - Can go back during 1)-4) in case of any issues

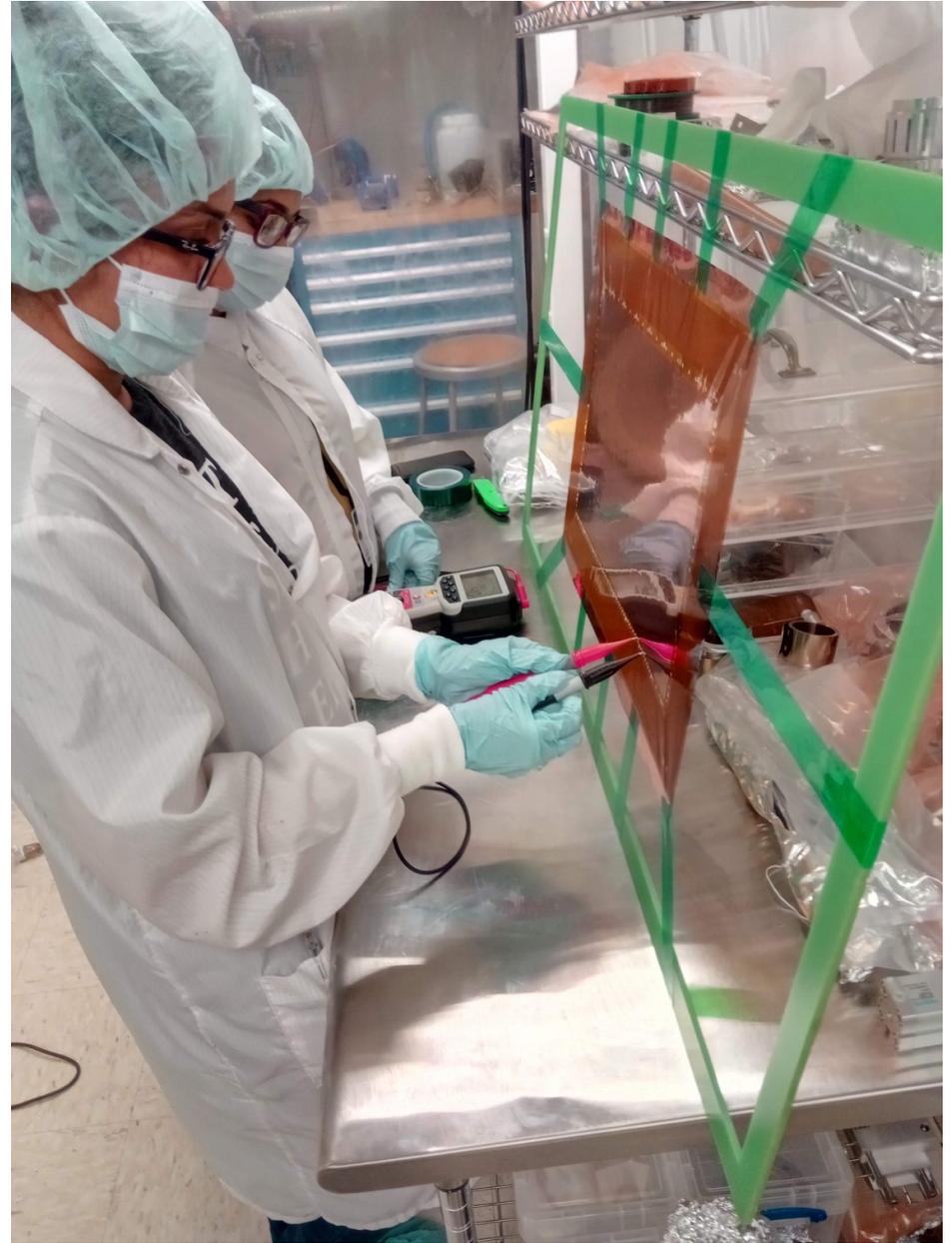
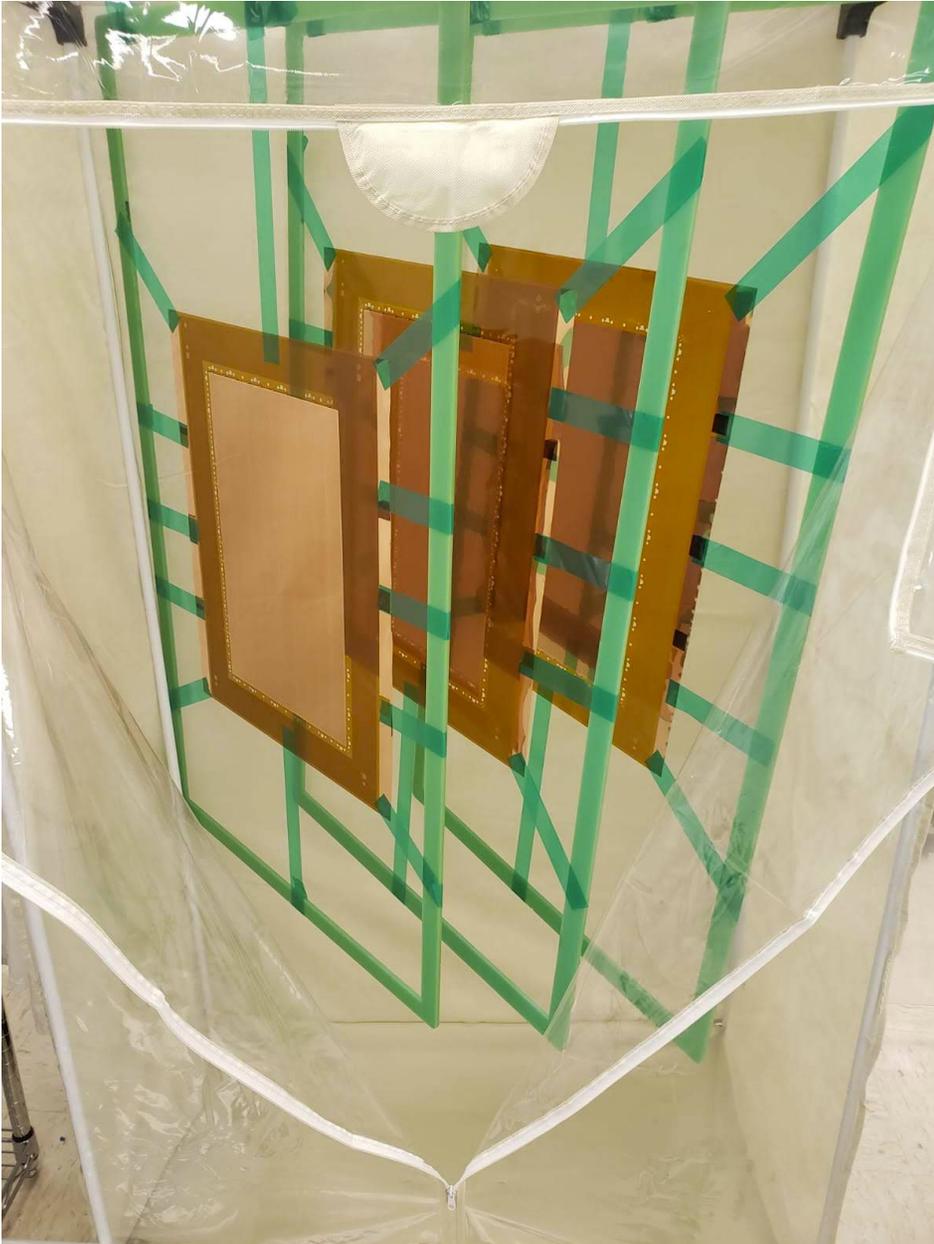
# Preparation of Drift foil



# Preparation of Drift foil



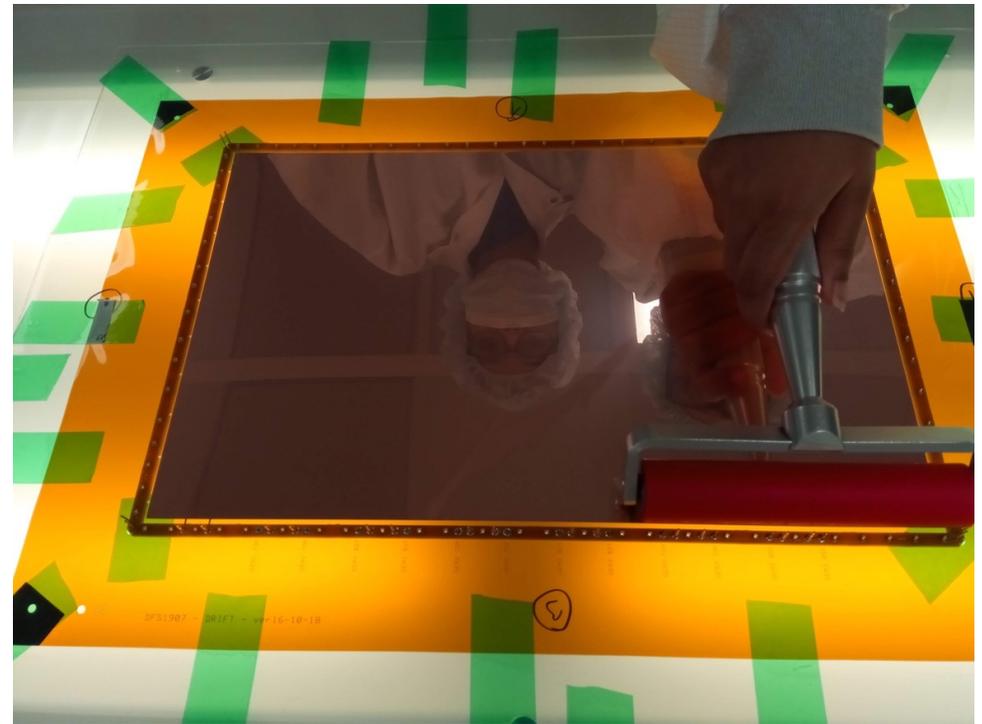
# Placing of foils in canvas and HV testing



# Pre-stretching with tape and rolling

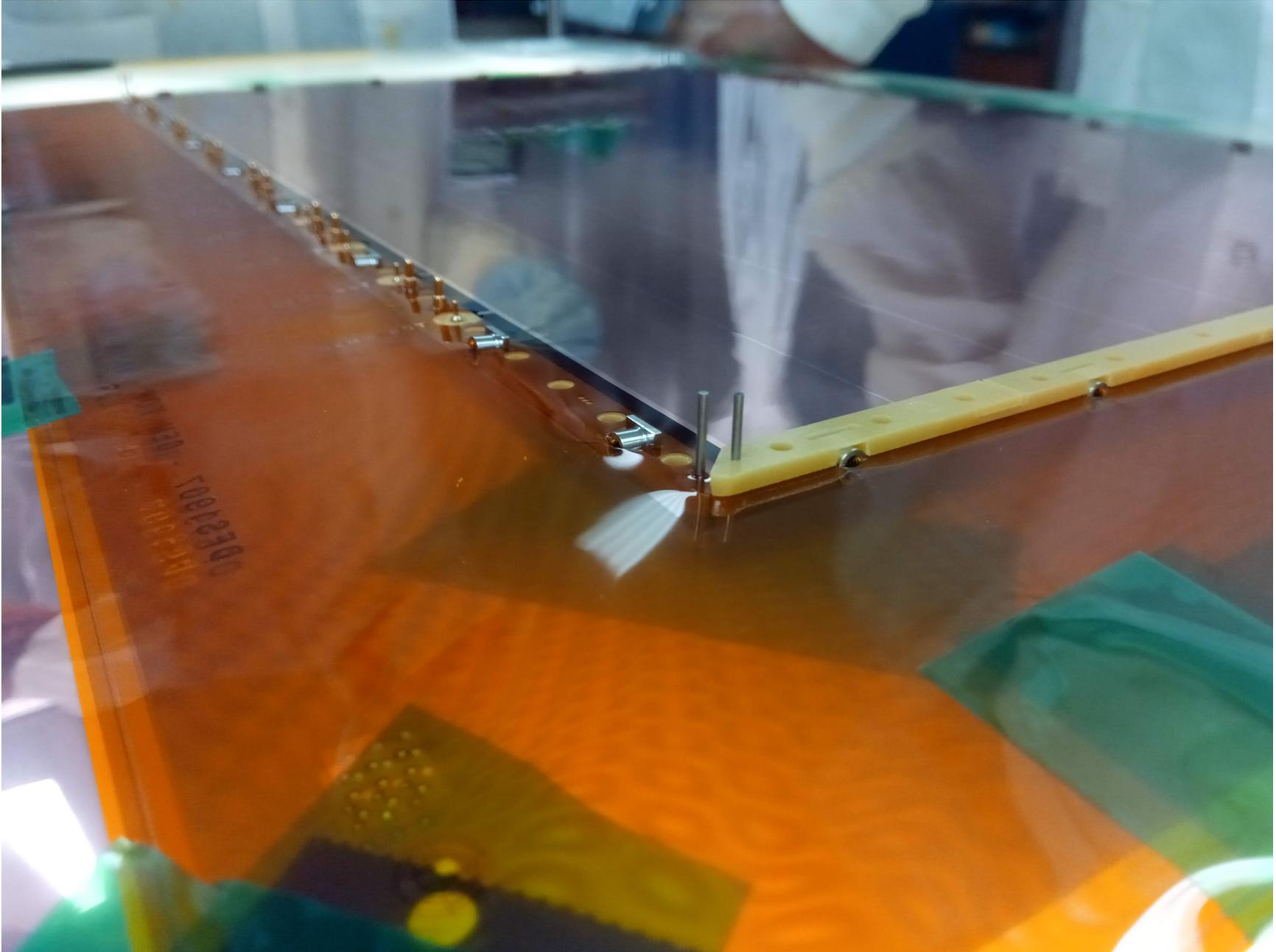


- Tacky roller removes dust and other dirt particles
- Reduces discharges
- Resistance increases significantly
- Can apply frequently
- Minimize exposure time to air



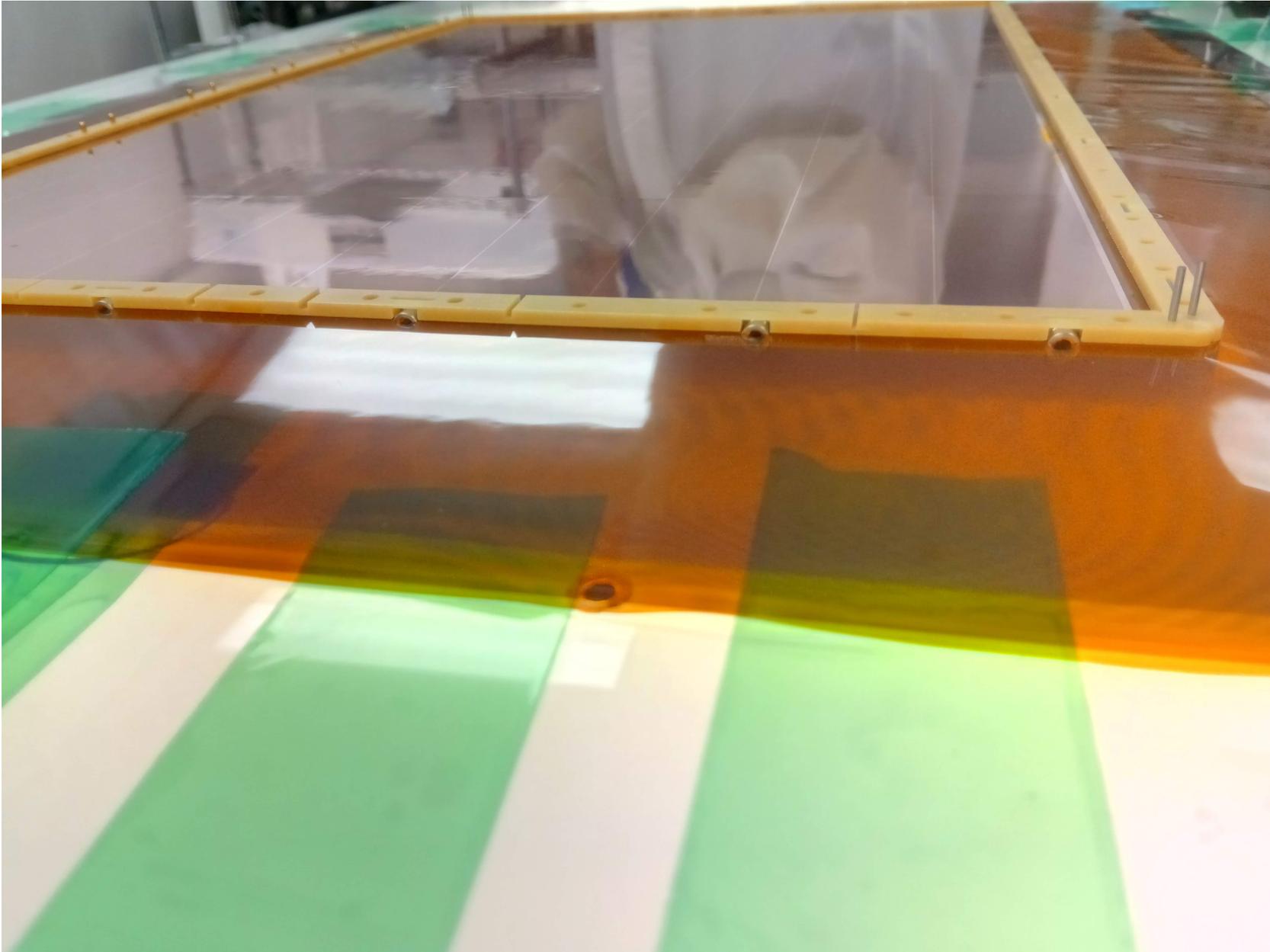
# Stacking up with embedded hardware

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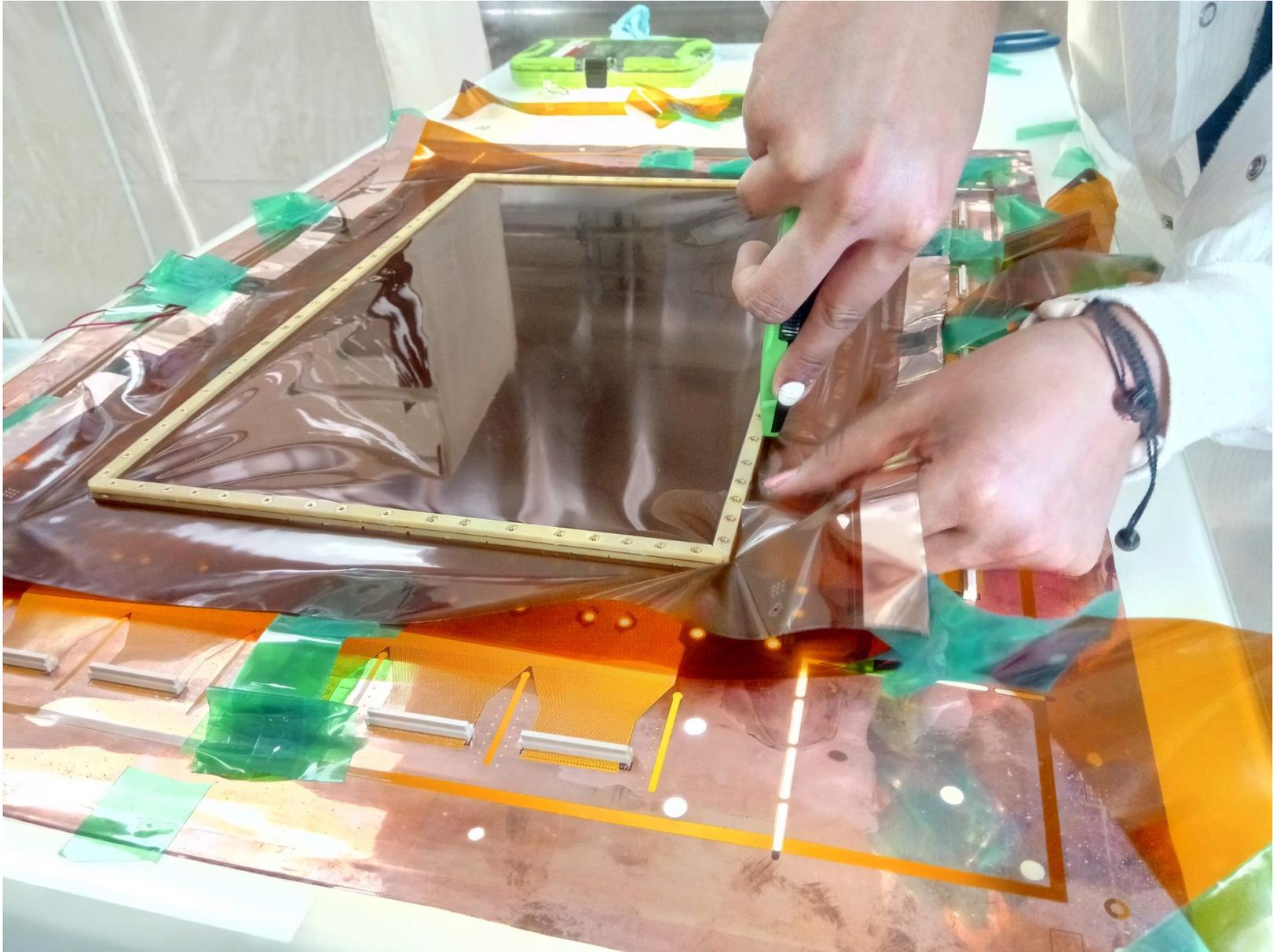
# Stacking up with embedded hardware

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# Cutting of excess foils

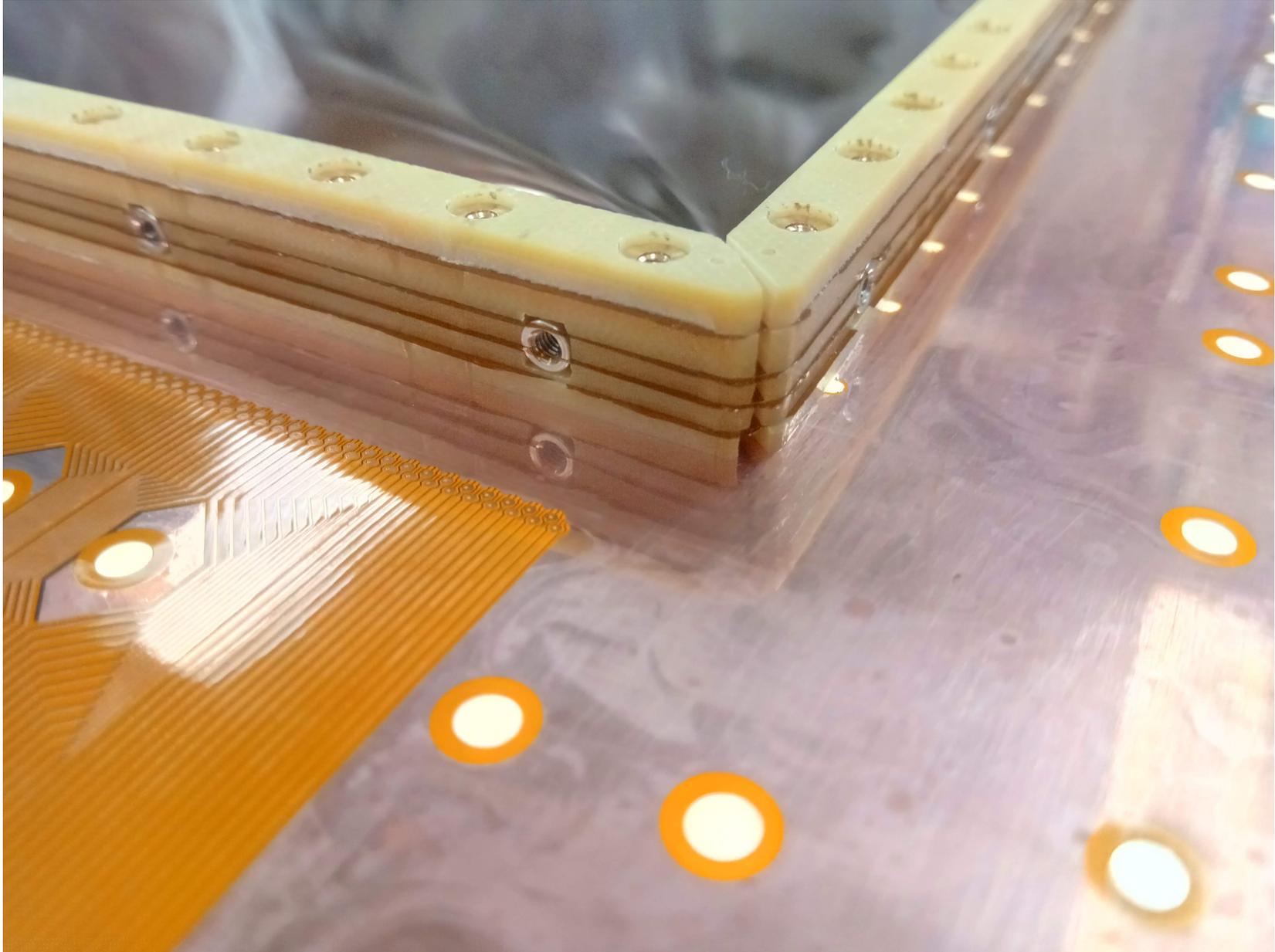
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- Tension released from pre-stretching after removal of dowel pins

# Cutting of excess foils

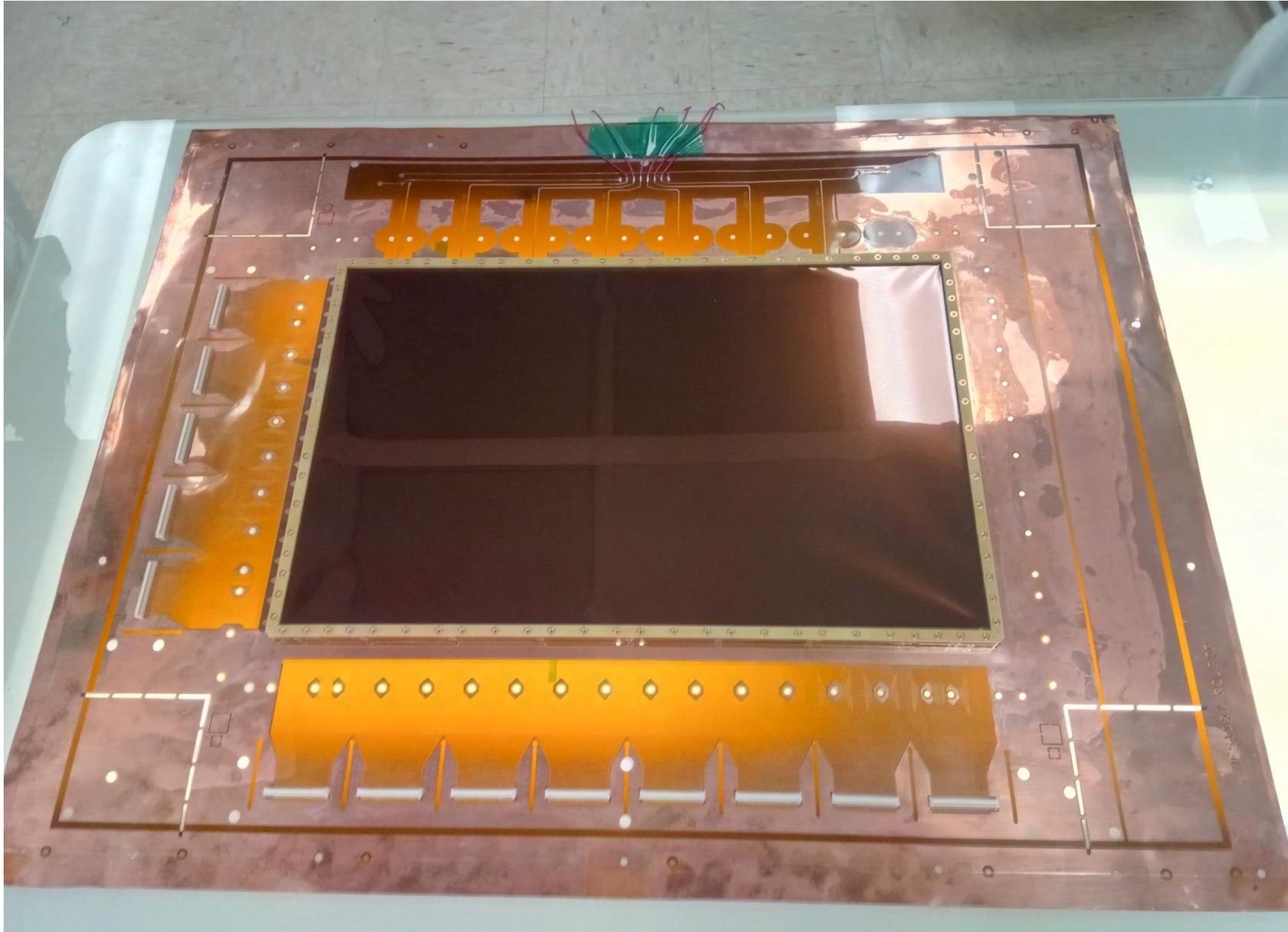
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- Tension released from pre-stretching after removal of dowel pins

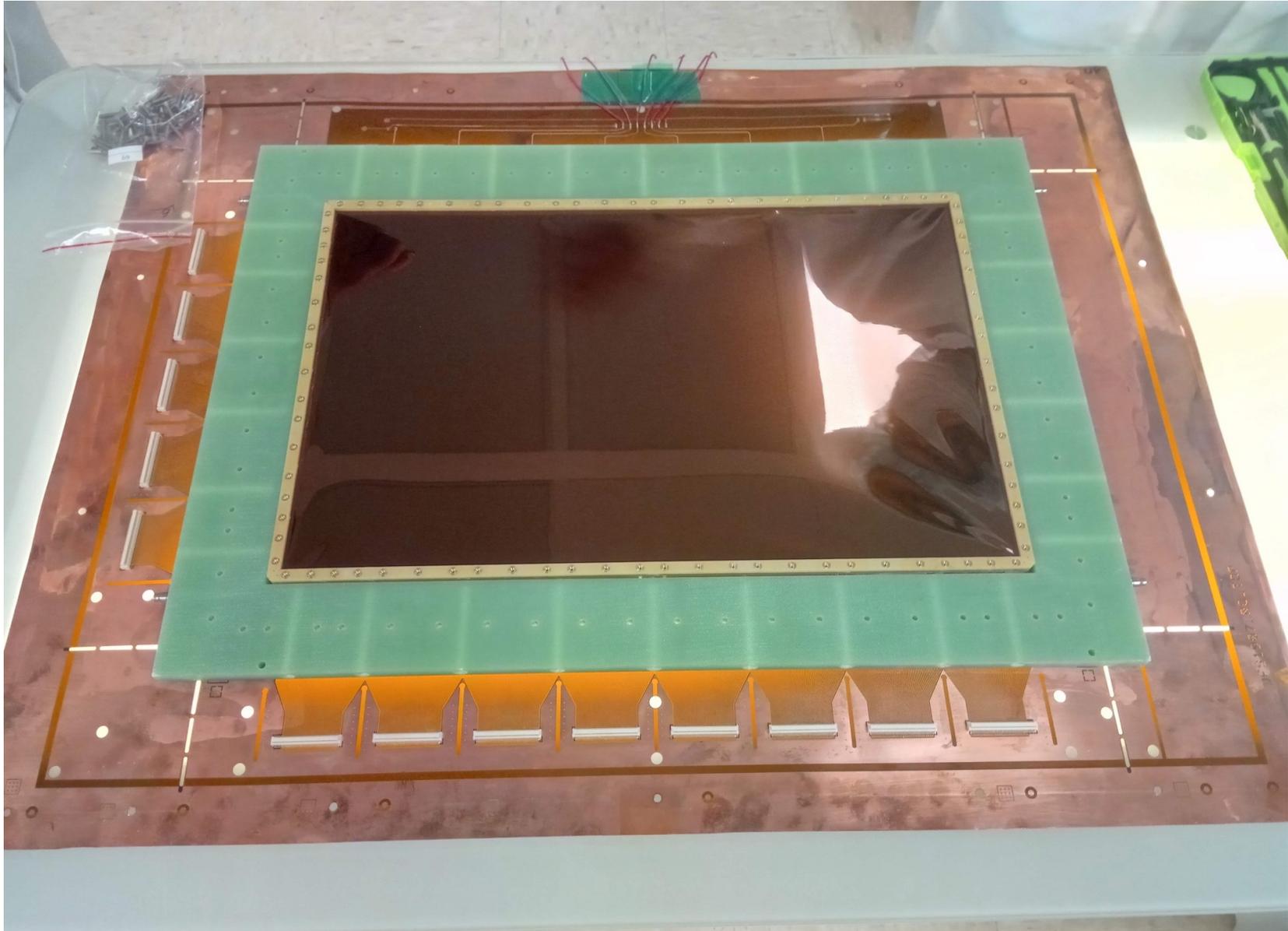
# Inner frame stack before stretching

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- Tension released from pre-stretching after removal of dowel pins

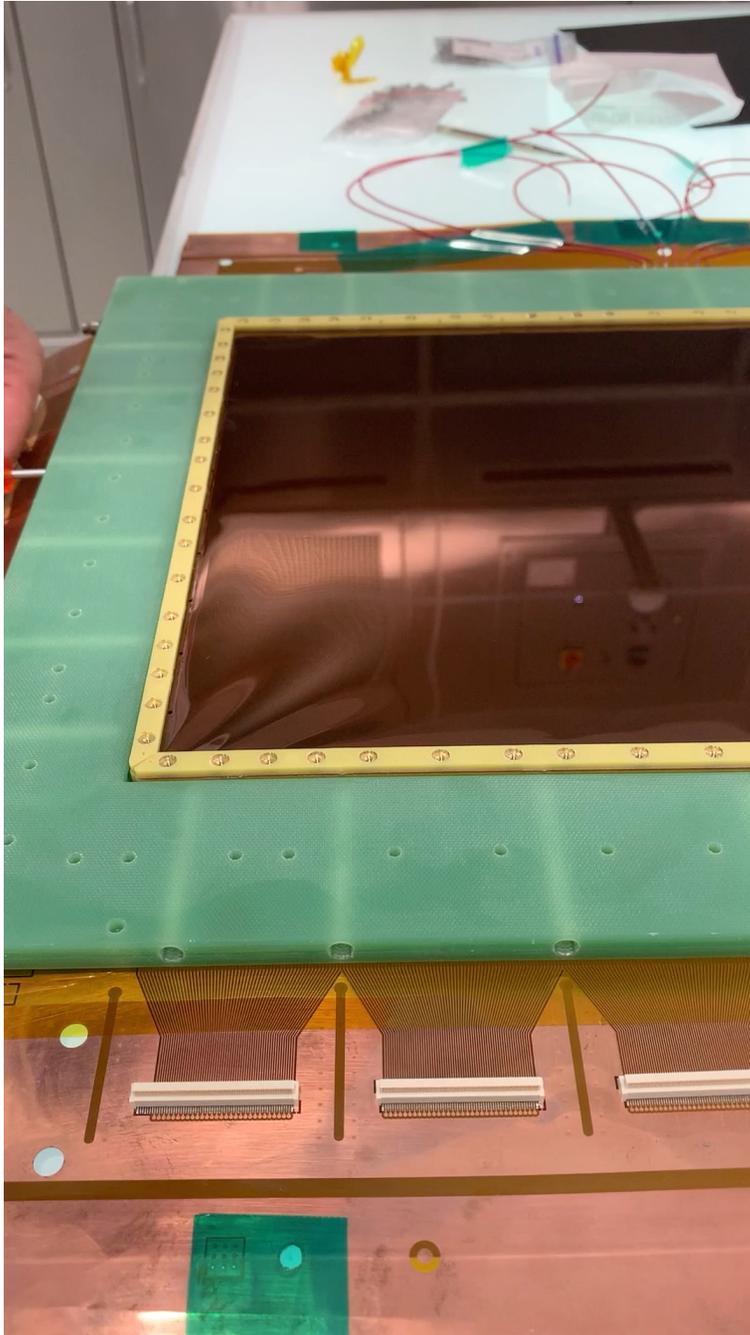
# Inner frame stack before stretching



- Green canvas placed centered over stack for stretching

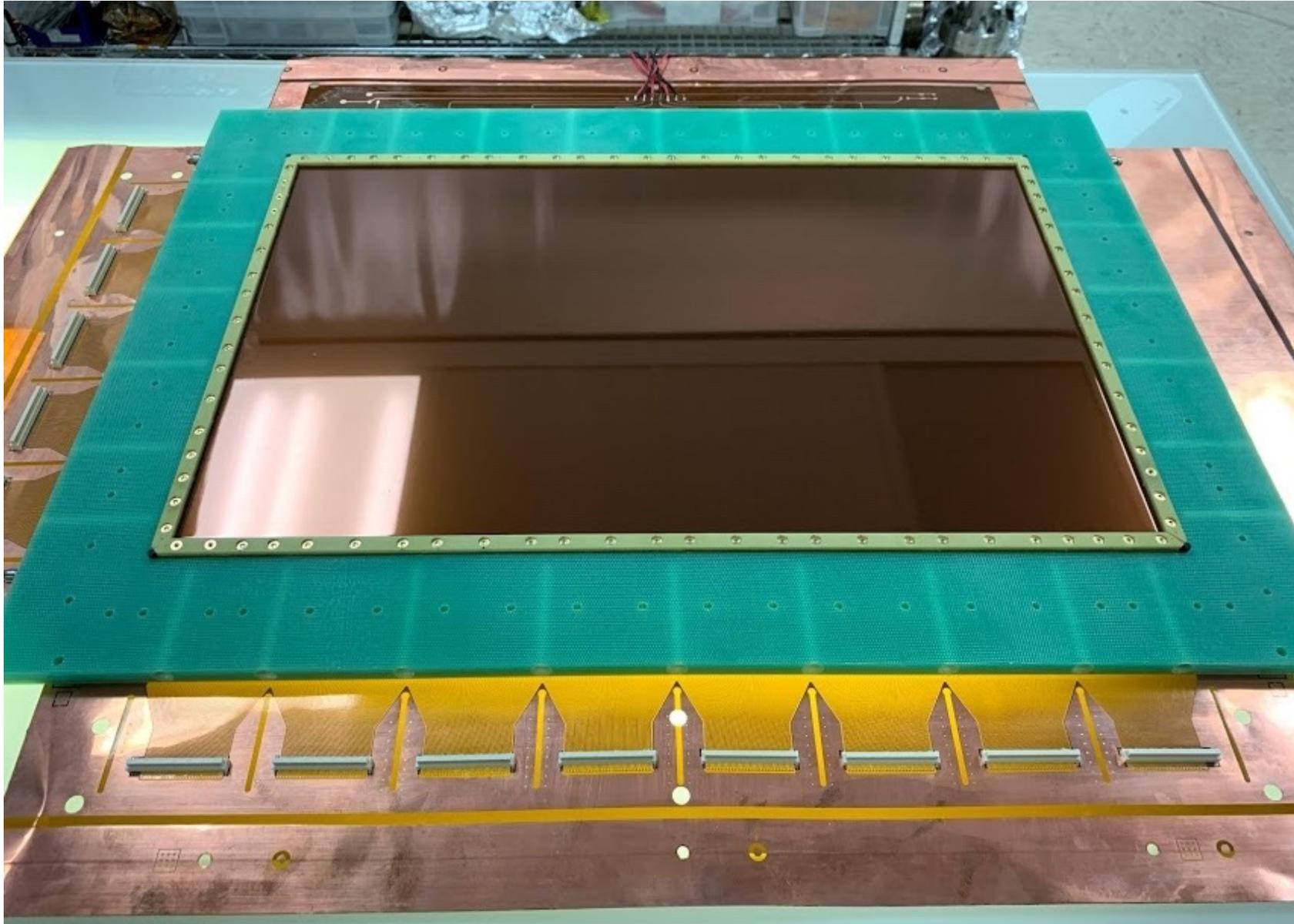
# Stretching

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# Inner frame stack after stretching

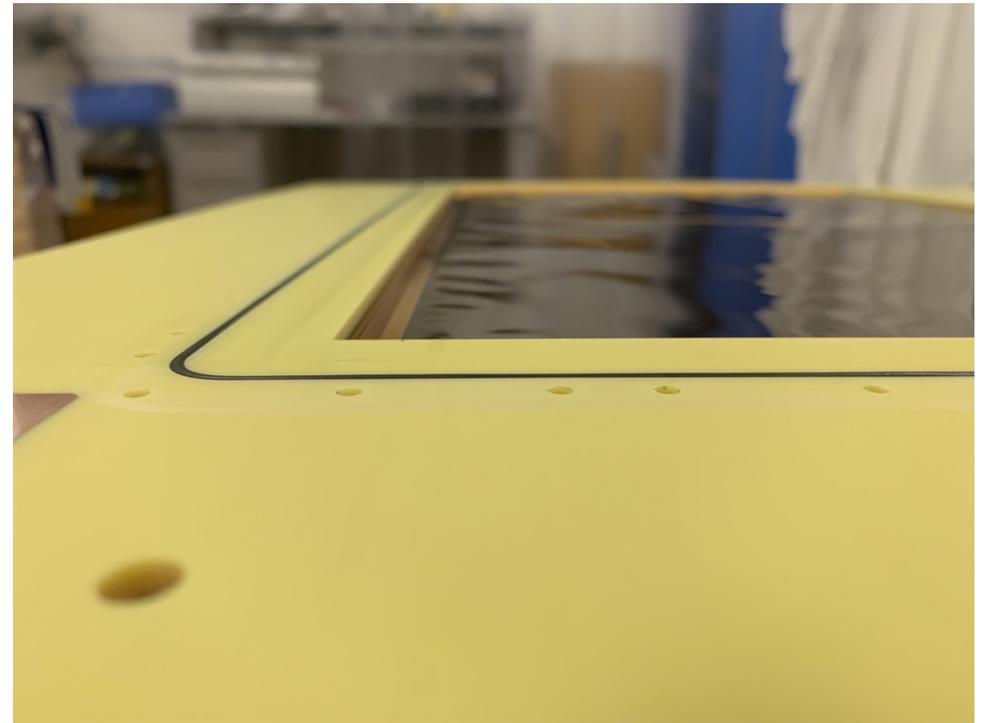
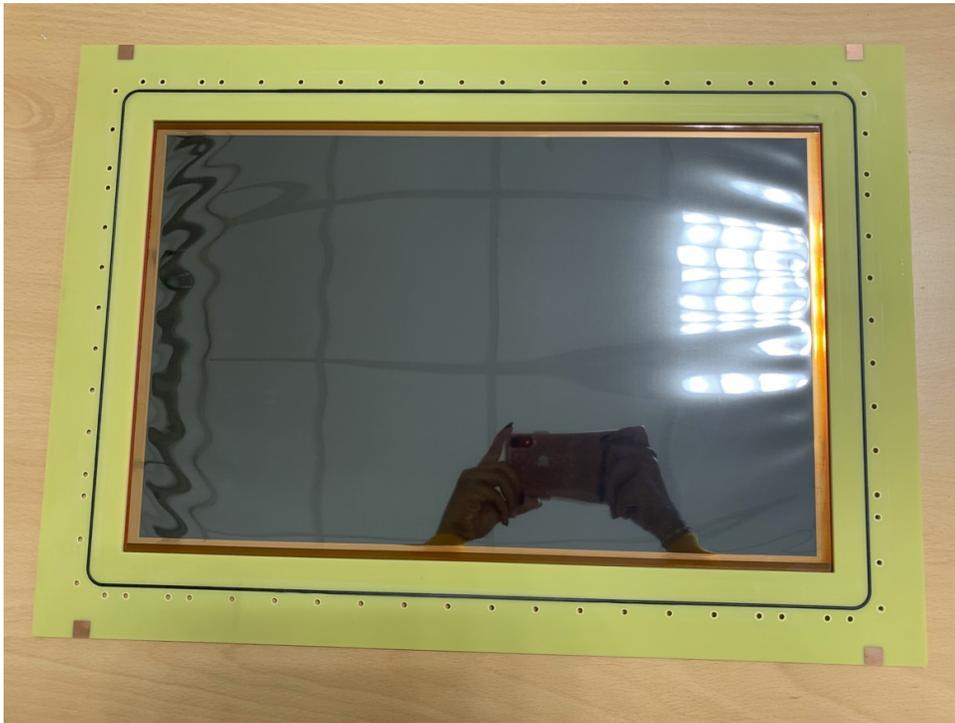
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- **Stretching of stack with screws through horizontal channels**

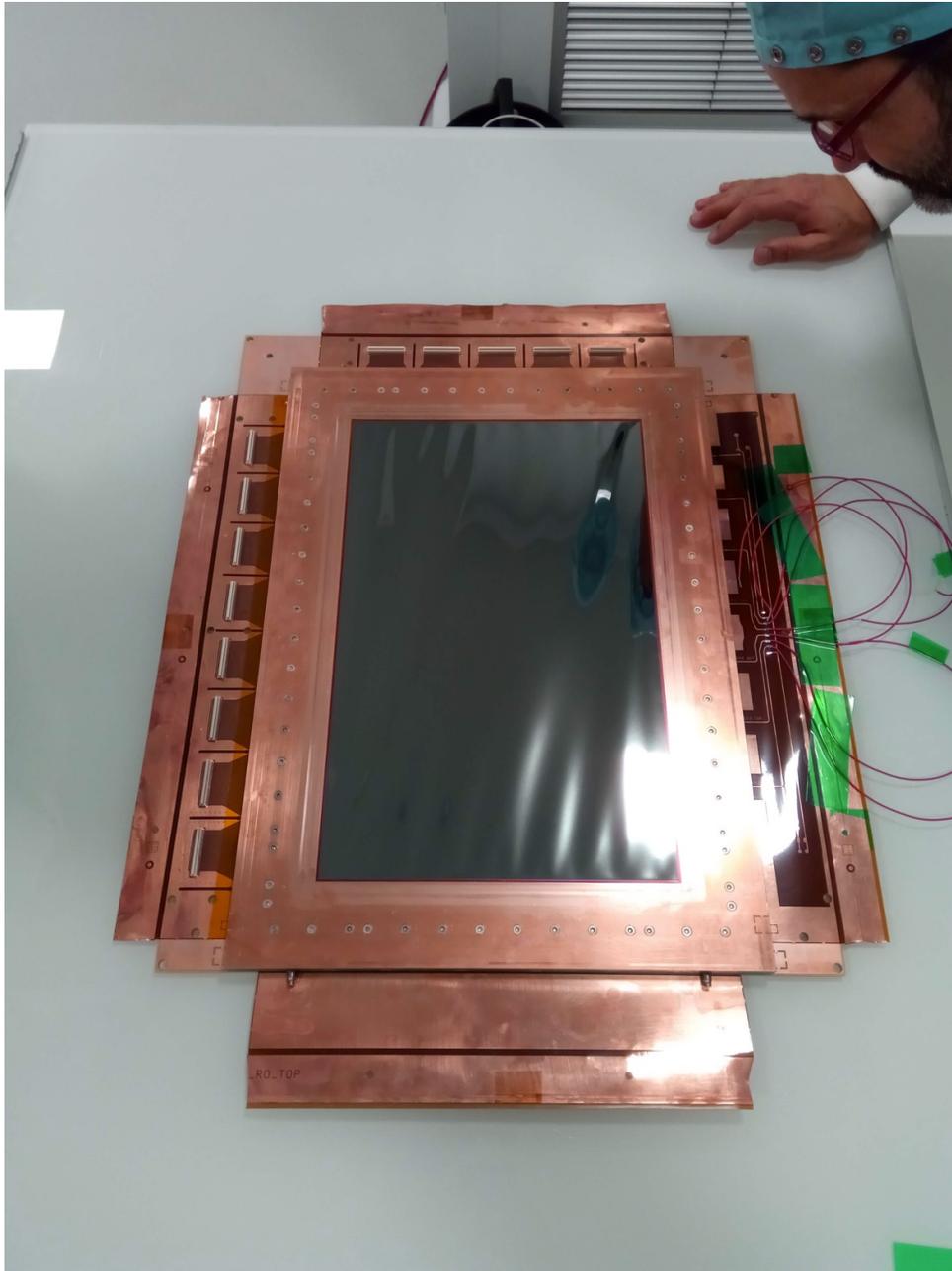
# Window cover with O-ring

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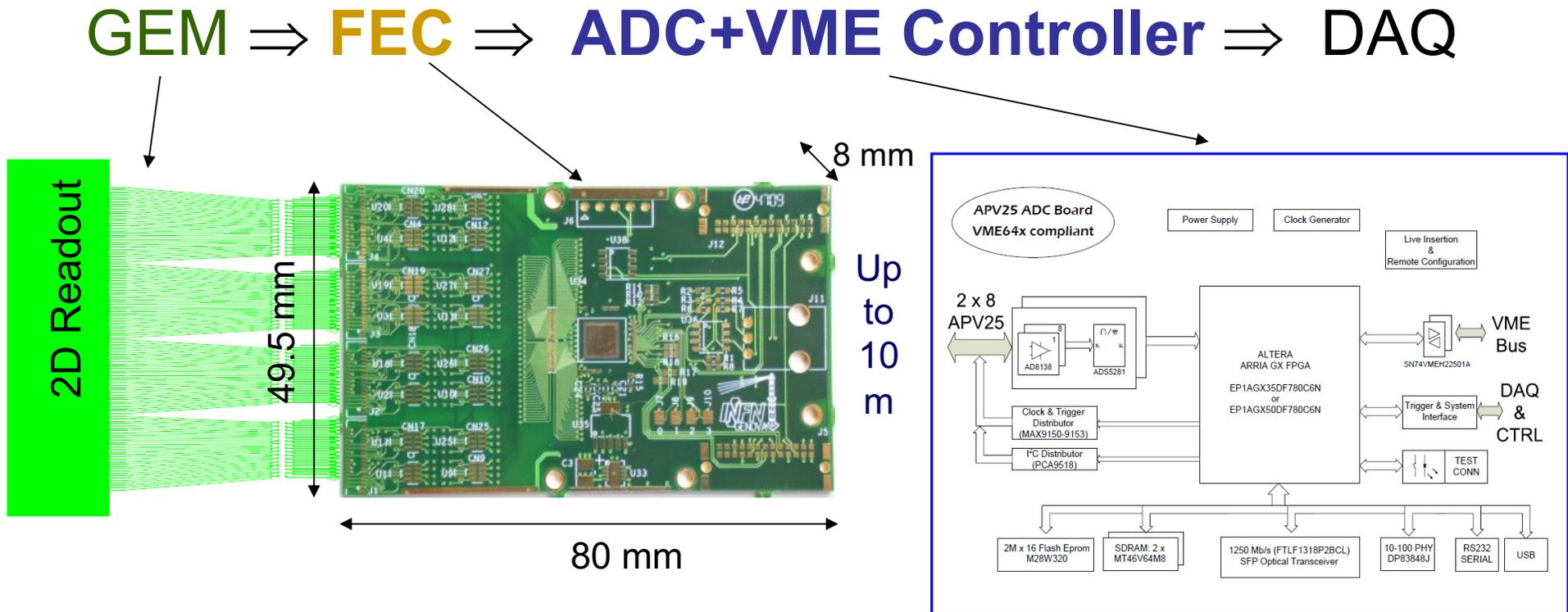


- Top and bottom covers to sandwich the stack with O-ring seal
- Can re-open to access stack and to replace GEM and drift foils

# A fully assembled new GEM chamber

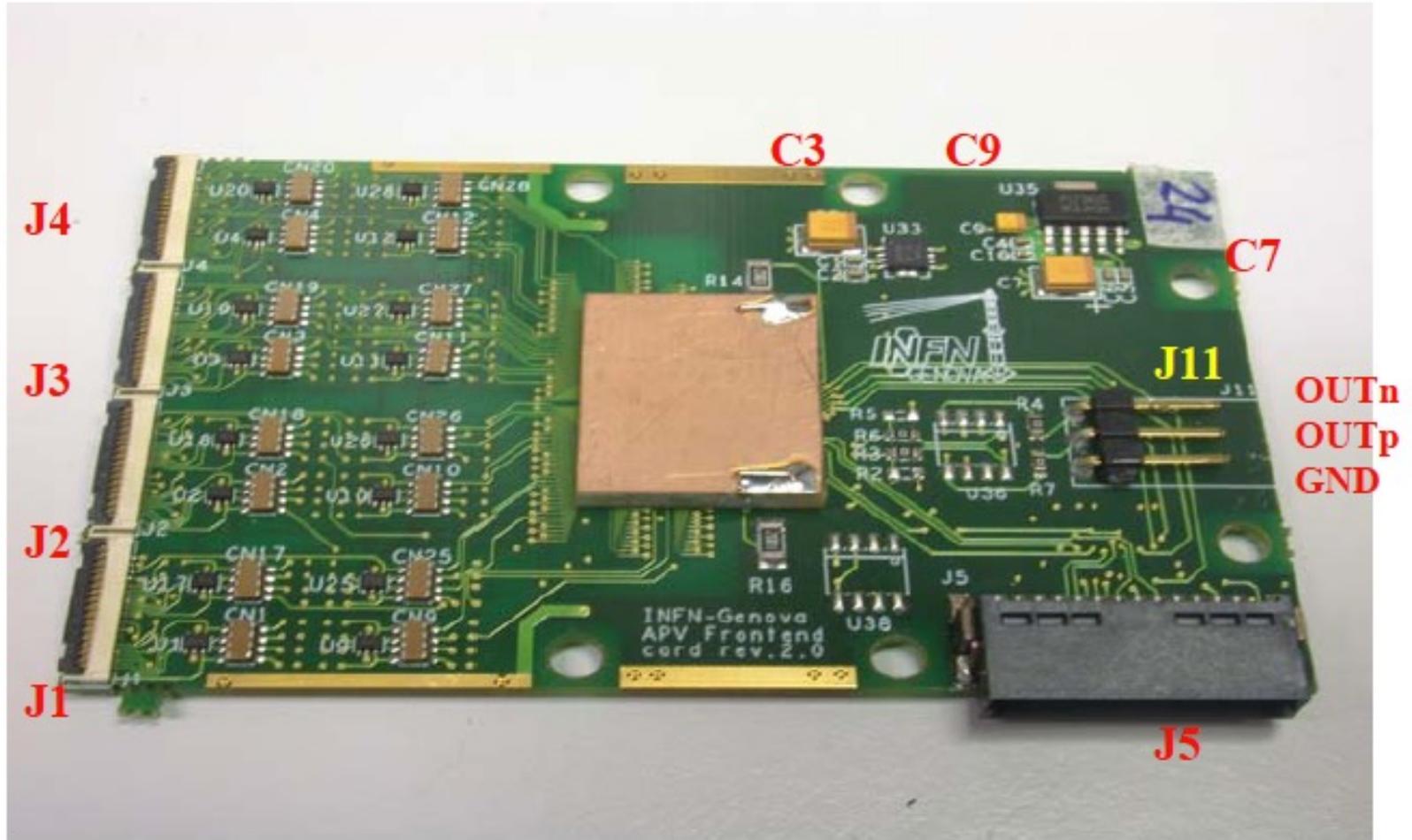
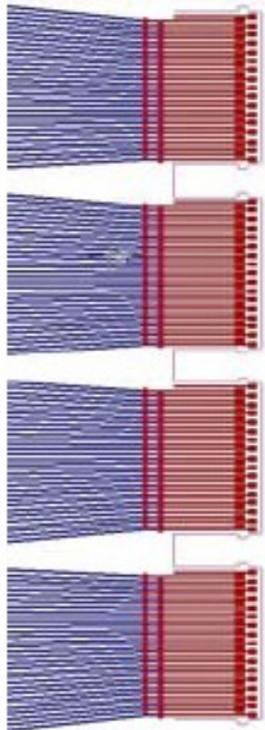


# Readout electronics (INFN Rome)



- Frontend card and controller (APV + VME) by INFN Rome, Jlab/SBS project  
S. Frullani, E. Cisbani, P. Musico
- APV rev. 3.0/3.1 (MUSE) and rev. 4.1 (DarkLight)
- MPD upgraded to rev. 4.0 for operation in DarkLight and MUSE

# Analog Pipeline Voltage (APV) frontend card



APV Frontend card rev. 2.0

# Multi-purpose digitizer (MPD)



**MPD rev. 3.0**



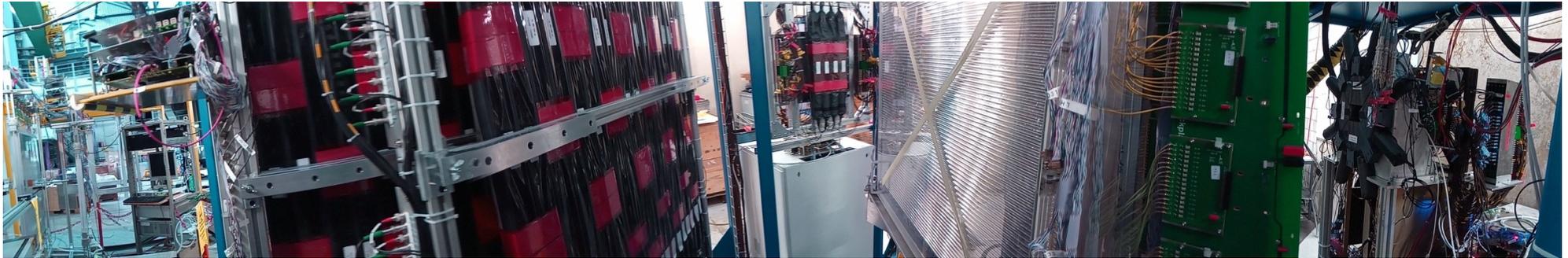
**rev. 4.0**

# 2019: GEM tracker (re-)purposing

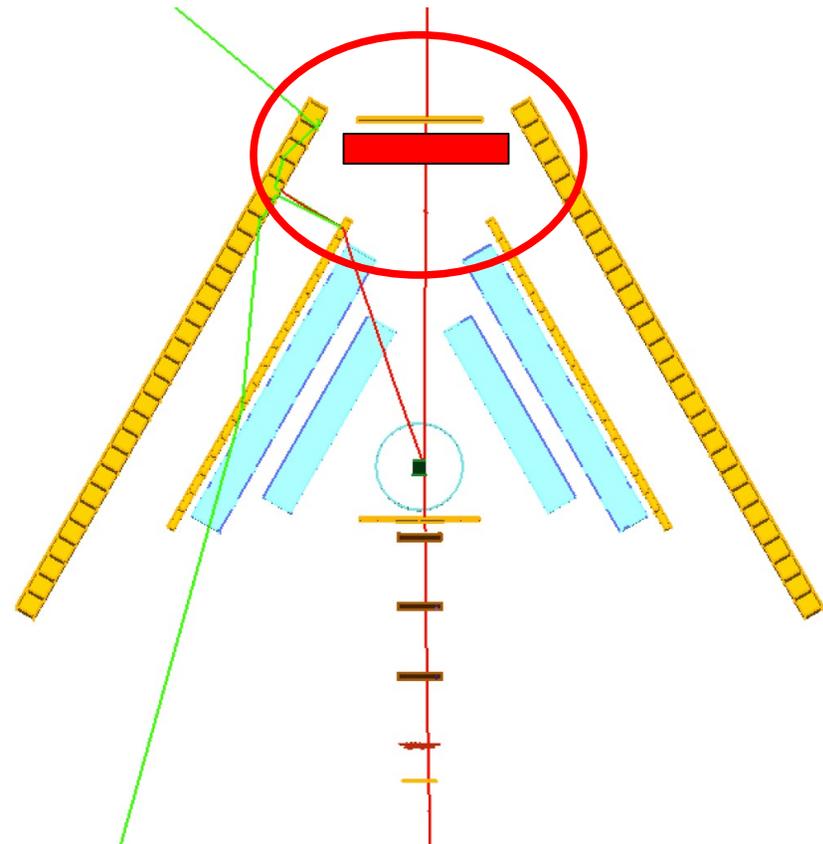
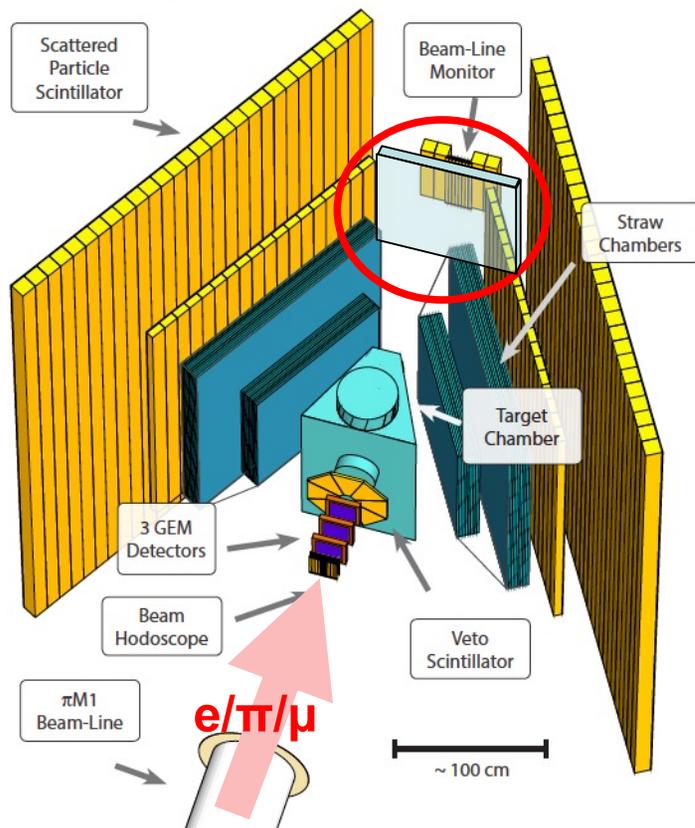
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- **Original purpose: Use 2x3 GEM elements at DL Phase 1c (X17 search)**
  - 2018 PAC46 / 2020 PAC48 proposals for DarkLight at CEBAF deferred
  - **2022+ new program of DL at ARIEL taking off**
  
- **Use 3 GEM elements at ULQ2@ELPH (Started commissioning in Fall 2019)**
  - 3 GEM planes: Position + ghost suppression + efficiency
  - To characterize spectrometer optics and for tracking
  
- **Also considered (but then shelved): Use 4 GEM elements at MUSE@PSI**
  - 4 planes as forward tracker
  - SSP readout with zero suppression
  
- **Using 100 APV cards + 7 MPDs for GEn-RP experiment with SBS@Jlab (was planned for Fall 2021 – Spring 2022; now considered Summer 2023)**

# Forward GEM tracker for MUSE

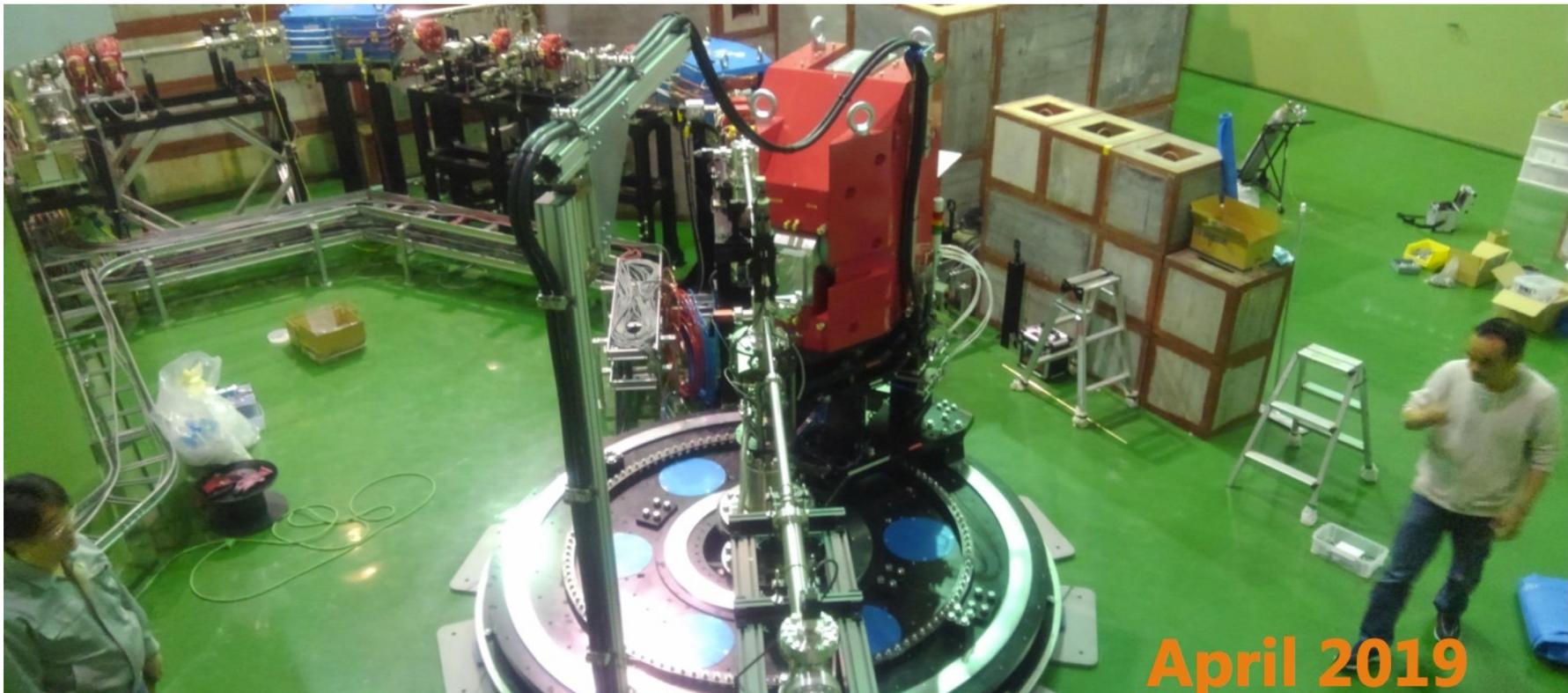


- Use 4 GEM elements at MUSE@PSI downstream in front of beam monitor as forward tracker (implement in Spring 2020)  
 Package size for 4 GEMs incl. readout: H x W x D = 55 x 65 x 10 cm<sup>3</sup>



# ULQ2 @ ELPH (Tohoku U.)

- ULQ2:  $E_0 \sim 20\text{--}60 \text{ MeV}$ ;  $\theta_e \sim 30^\circ\text{--}150^\circ$ ;  $Q^2 \sim 3\text{--}8 \times 10^{-3} (\text{GeV}/c)^2$
- New spectrometer to be instrumented
- 3 GEM planes: Position + ghost suppression + efficiency
- Resolution  $\sim 100 \mu\text{m}$ , efficiency  $>98\%$
- Shipped 3 elements to Tohoku for tests in Fall 2019



# Status of the GEM detectors

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- All 8 new GEM elements have been produced  
(Rui, Michael, Ishara, Tanvi, Jesmin, Bishoy, Thir and Malinga)
- 3 GEMs were shipped to ELPH (Rui, Ishara, Bishoy) in Aug 2019  
(Rui and Ishara repaired at CERN and received back at HU 2021)
- Cosmic ray test stands at LERF (in prep.) and at ELPH (operated)
- Gas tightness tests, high voltage tests with nitrogen
- Electronics testing (APVs, patch panels, LV regulators, MPDs)
- Operation of GEMs with cosmic rays and Sr-90, readout via VME
- Support structure for GEM stack and frontend electronics

## ULQ2 @ ELPH (Sendai):

- Beam test Dec 16-17, 2019
- Plan to mount in ULQ2 spectrometer to characterize optics and focal plane (2022/23)

## Commissioning at Jlab; DAQ development

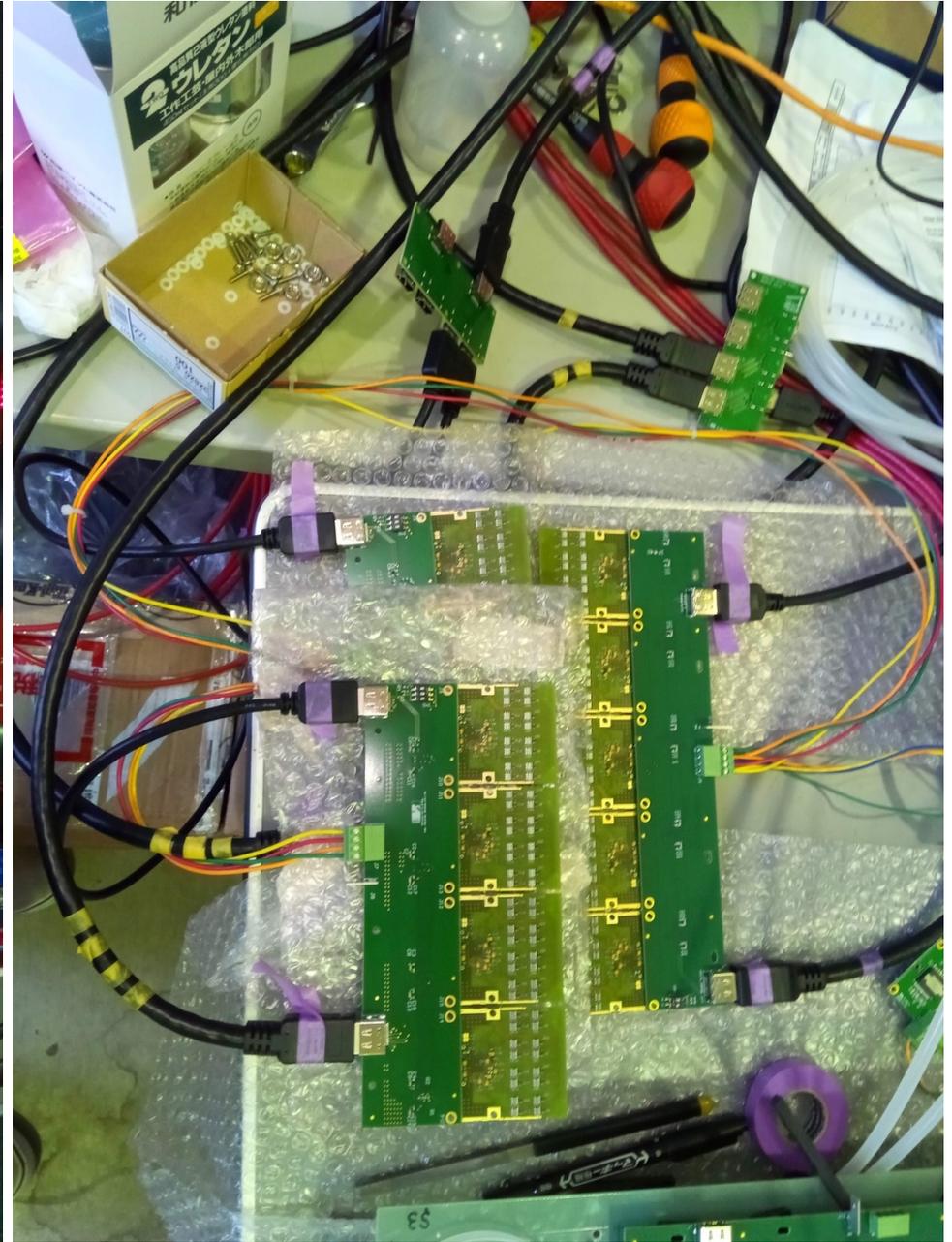
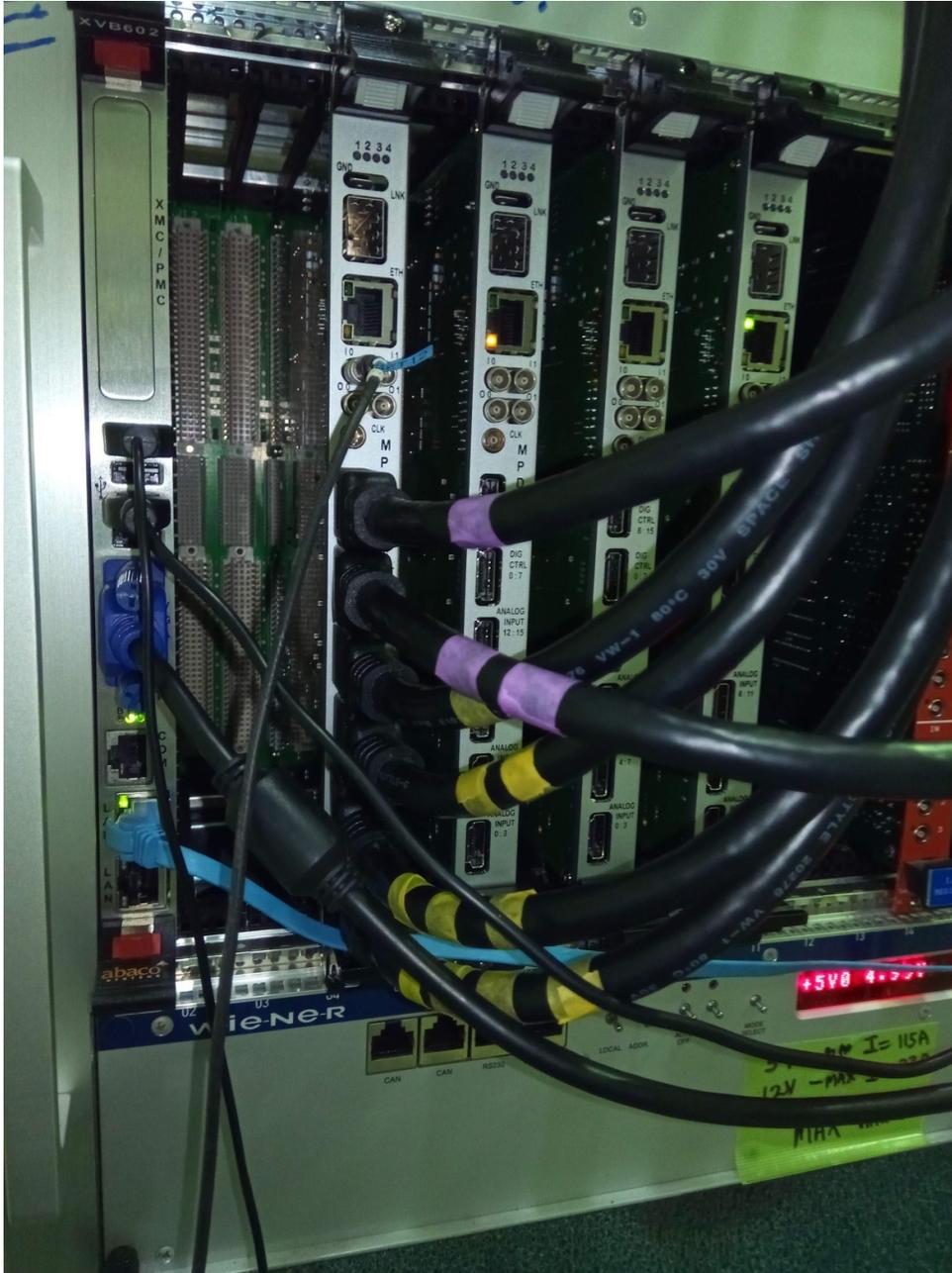
- Standard readout (APV/MPD) via VME bus
- Procured SSP for optical readout and zero suppression  
(aligned with strategy pursued at Jlab/SBS)

# Status of GEMs at ELPH

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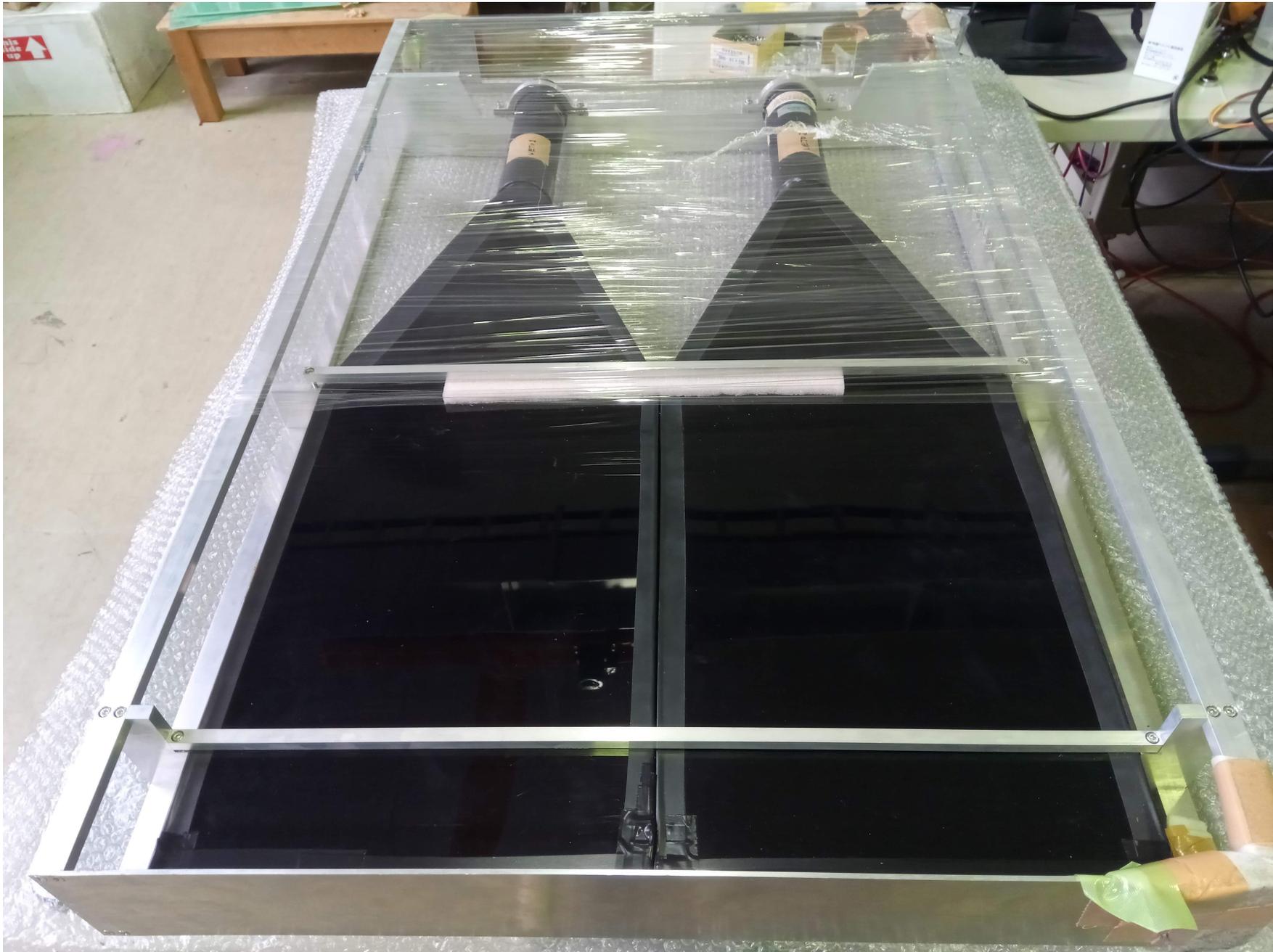
- M.K. Fall 2019 JSPS invitational fellowship and sabbatical at Tohoku, Sendai
- VME crate with controller for MPDs and GEM HV
- Three GEMs (“Bishoy”, “Ishara”, and “Rui”)
- Identified and fixed all leaks
- Passed individual high voltage tests of foils, operate with N<sub>2</sub> at 4,300 V
- Prepared setup for electronics testing (APV, backplanes, patch panels, HDMI cables, MPD, VME), 10Hz pulser
- Histogramming mode ok
- Event mode with standalone program ok
- Addressing, configuration and mapping of APVs ok
  
- Preparation of support plates for frontend electronics
- Preparation of outer support frame
- Set up trigger scintillator, DAQ and analysis computer
- DAQ implementation with MIDAS and busy inhibit
- Adjusted Cooker analysis package
  
- November 2019: Rui shorted upon turning on HV with Ar:CO<sub>2</sub>
- December 16-17, 2019: Beam test with Ishara and Bishoy  
Ishara shorted, **good data taken with Bishoy**
  
- Rui and Ishara shipped to CERN for repairs Jan’20, received at HU in Oct’21

# VME based MPD + APV frontend readout



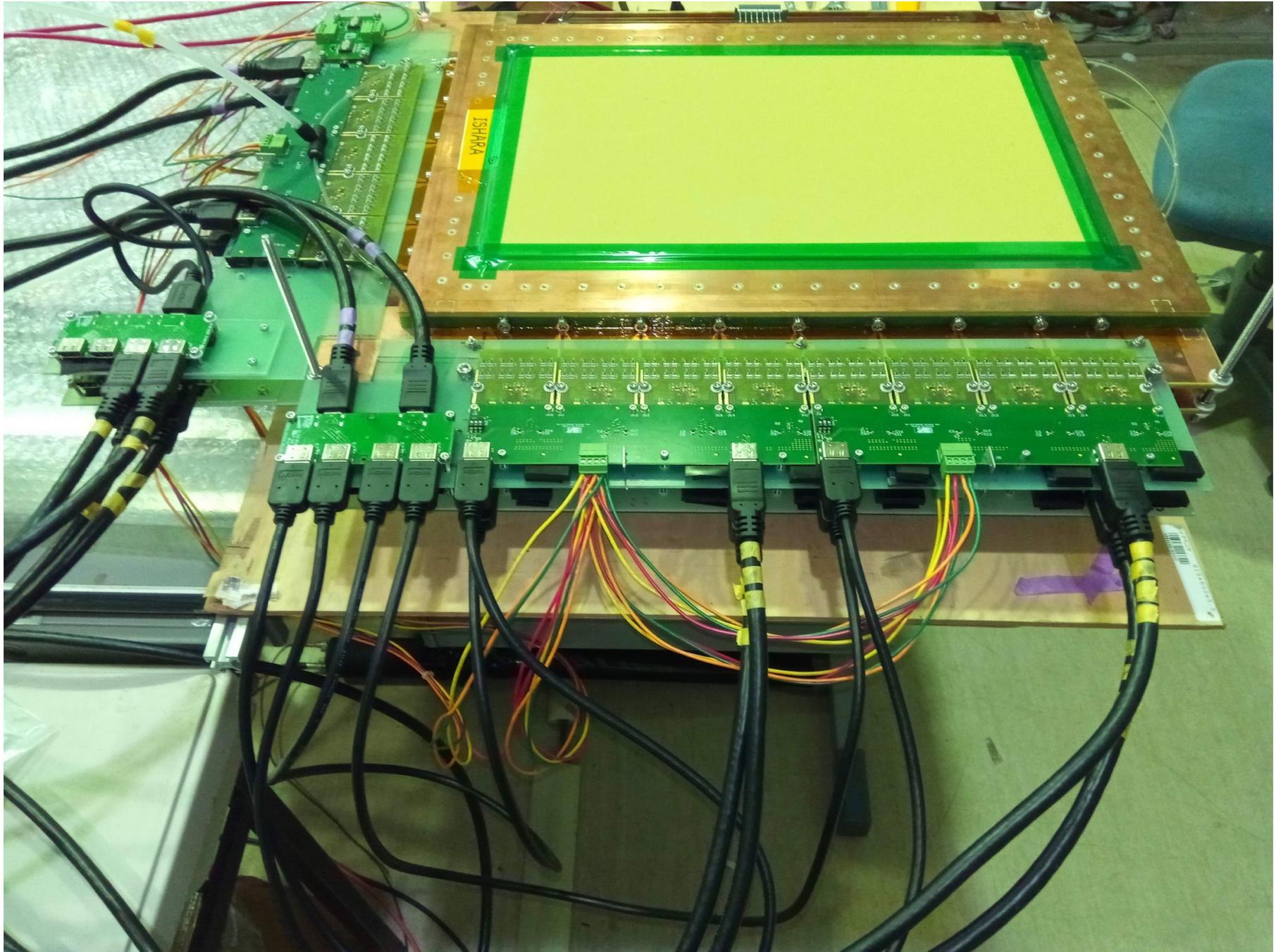
# Trigger paddles

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# First commissioning

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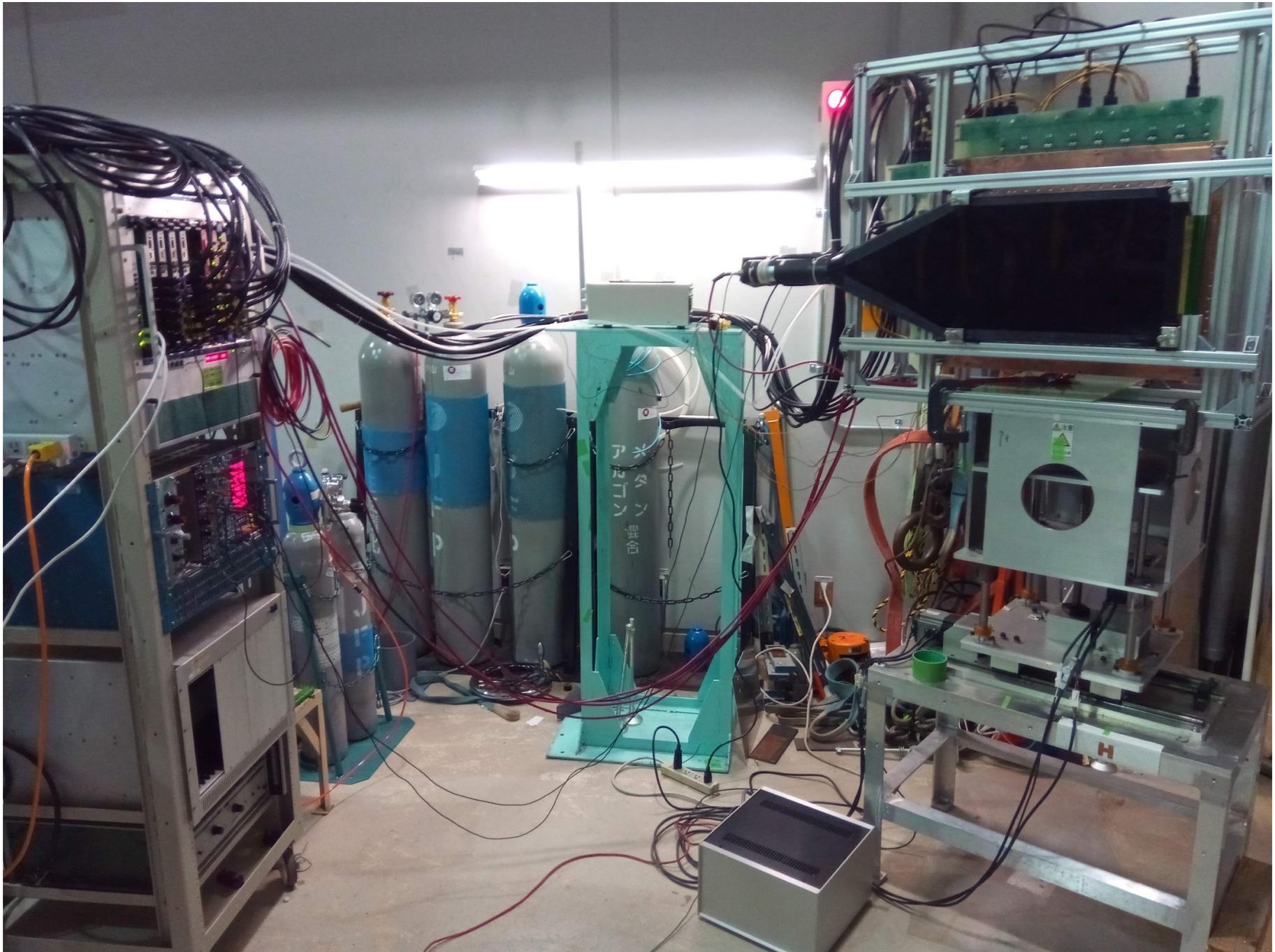


# ELPH beam test (Dec. 2019)

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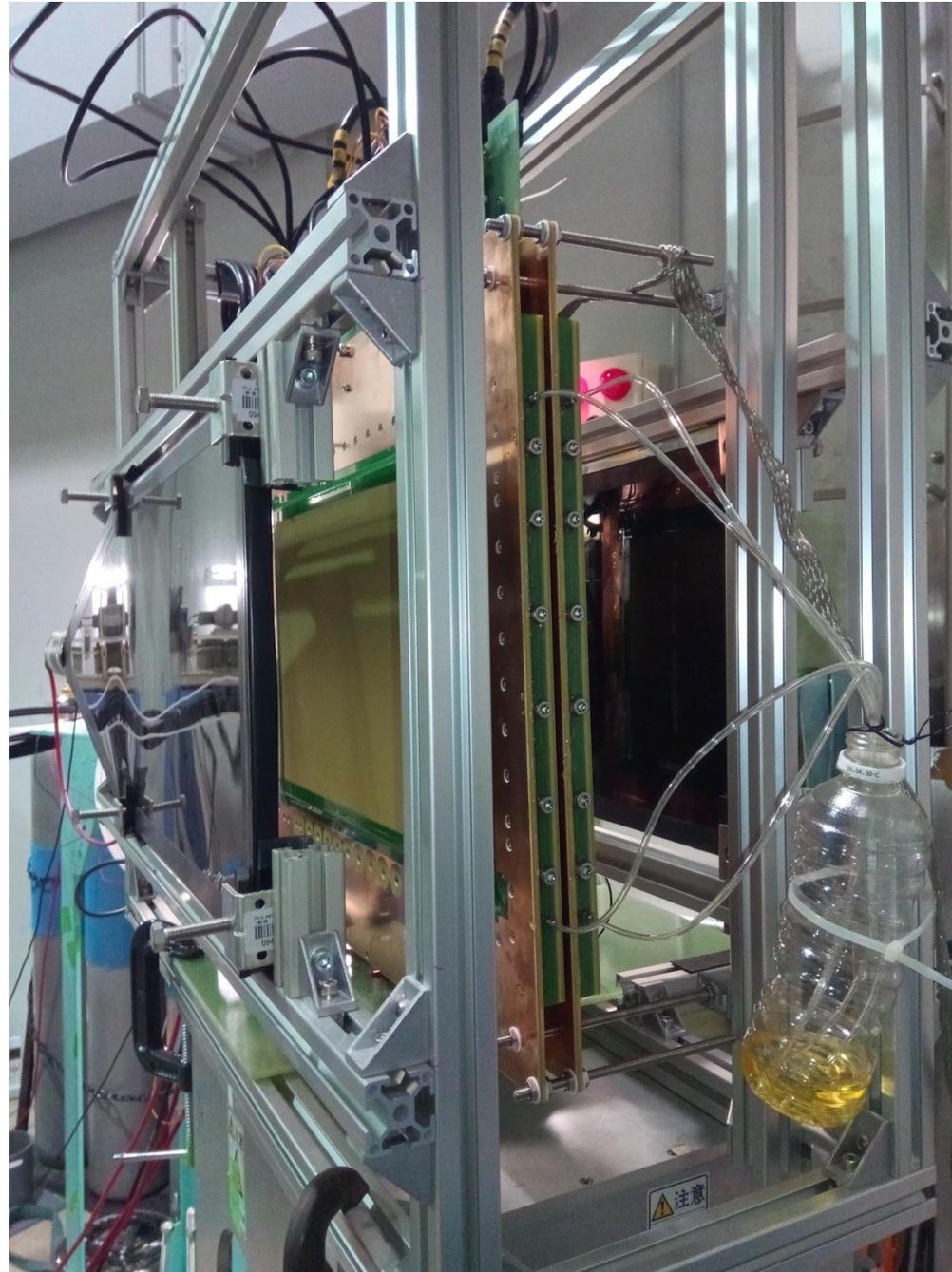


# ELPH beam test (Dec. 2019)



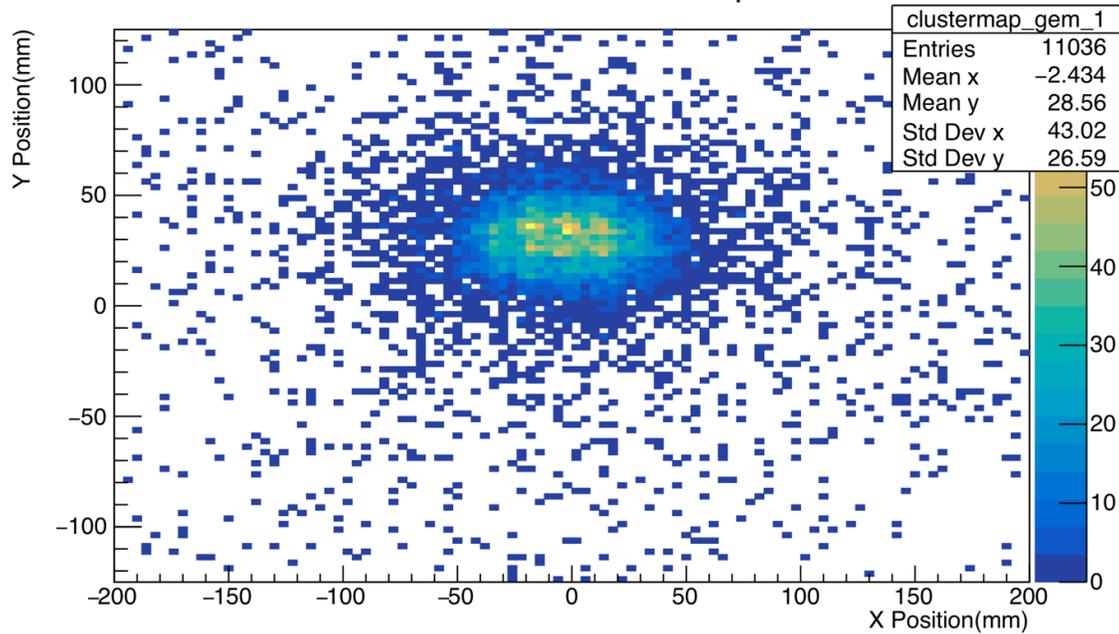
# ELPH beam test (Dec. 2019)

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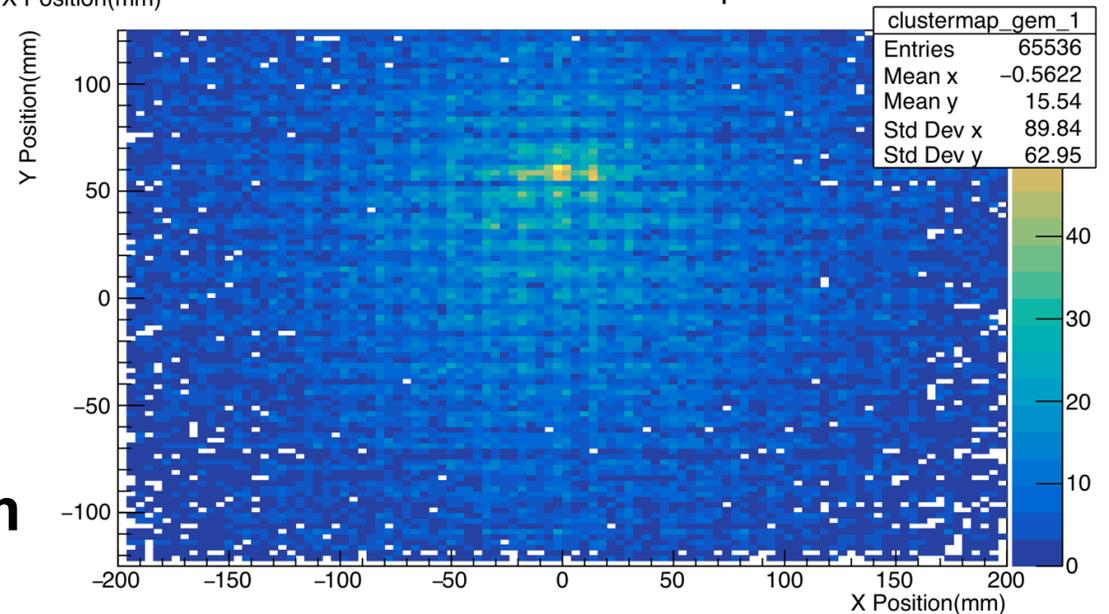
# Cluster maps of “Bishoy”

GEM1 GEM Clustermap



**with focused beam**

GEM1 GEM Clustermap



**with defocused beam**

# Updated planning

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## Spring / Summer / Fall 2022

- **Commissioning of 7 elements with Sr-90 and cosmic rays at LERF (Michael, Tanvi, Jesmin, Thir and Malinga, plus the repaired Ishara and Rui)**
- **DAQ with SSP**

## Spring / Summer / Fall 2023

- **Ready for routine operations from Spring 2023**
- **Continue testing at ELPH/ULQ2 (M.K. Fellowship at Tohoku U. 2022/23)**
- **Available for DarkLight at ARIEL from Summer 2023**
- **Full electronics available again from Fall 2023**

# LERF User Lab 1

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# LERF User Lab 1



Jesmin

Tanvi

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**THANK YOU!**

